

# BUILDPRO<sup>®</sup>



Welding Tables



» Youtube Channel

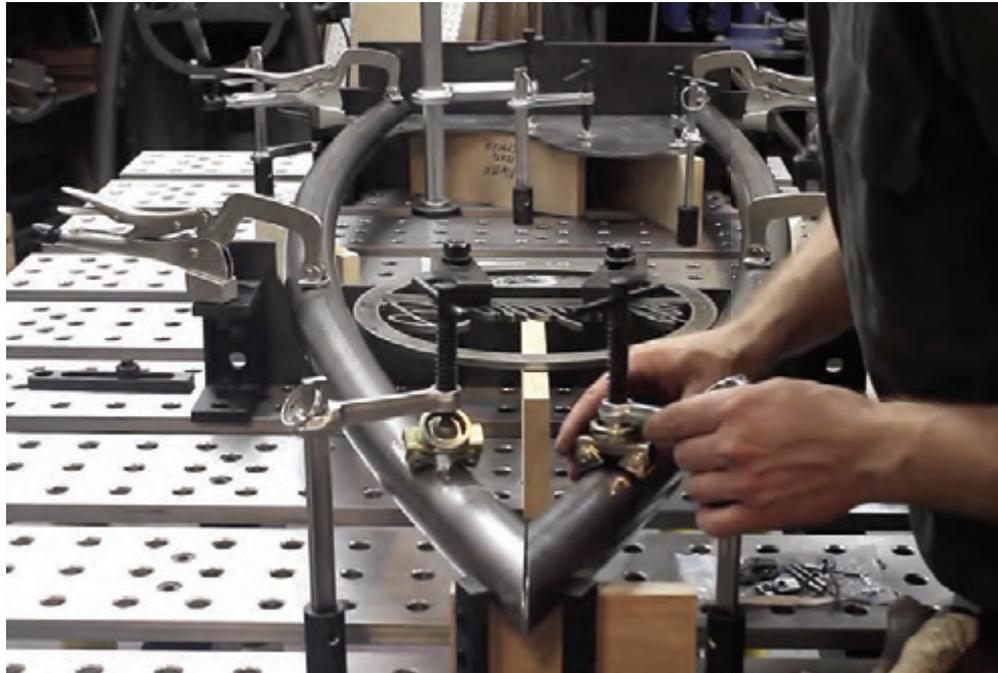
*Fabricate Cost Effectively with Modular Fixturing*

2017 METRIC CATALOG

**StrongHandTools<sup>®</sup>**

Place a BuildPro® Table in your shop, and you will discover how modular fixturing will benefit your operation in greater productivity and improved work quality. Enjoy fast setup replication and reduced project lead times in prototyping, short production runs, or dedicated volume production runs.

Ready to purchase your BuildPro® Table? Find your local Authorized Distributor at:  
[www.BuildProTables.com](http://www.BuildProTables.com)



Watch Modular Fixturing How-To Videos at:  
[www.YouTube.com/StrongHandTools](http://www.YouTube.com/StrongHandTools)



BuildPro Fabricators - Show off what you've built! Post an image of your fixture or weldment [#FixturePicture](#).



Educational Discounts - Ask about our Modular Fixturing for Education Table + Fixturing Kit packages.



QUICK ACTING WELDING TOOLS  
[www.stronghandtools.com](http://www.stronghandtools.com)



HEAVY DUTY GERMAN MADE WELDING TABLES  
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TOGGLE CLAMPS & LATCHES  
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\* All products, product specifications and data are subject to change without notice to improve reliability, function, design or otherwise.

**SET-UP** FIXTURES FOR EACH UNIQUE JOB

**IMPROVE** PRODUCTIVITY AND WORK QUALITY

**REDUCE** PRODUCTION COSTS, LEAD TIMES & SCRAP



Precision ground steel plates, with CNC machined Ø16 mm holes in a 50 mm grid pattern for locating, positioning and mounting BuildPro® clamps and accessories.

Plates can be reconfigured to expand the width of the table for larger projects.



Heavy Duty Leveling Feet ensure proper leveling of the table on uneven surfaces.

## BuildPro® Table Accuracy

- Table flatness: 0.3 mm / 1,000 mm
- Hole diameter: 16 mm  $\pm .03$
- Hole spacing: 50 mm  $\pm 0.038$
- Plate thickness: 16 mm  $\pm 0.1$

## Standard (plain) finish - Mild Steel

## Nitrided (Heat-Treated) Tabletop

The BuildPro® is available with a protective nitrided tabletop. The nitriding (heat-treating) process is a mechanical polish and post salt bath oxidative treatment. The benefits of this process include weld spatter resistance and corrosion and wear resistance.

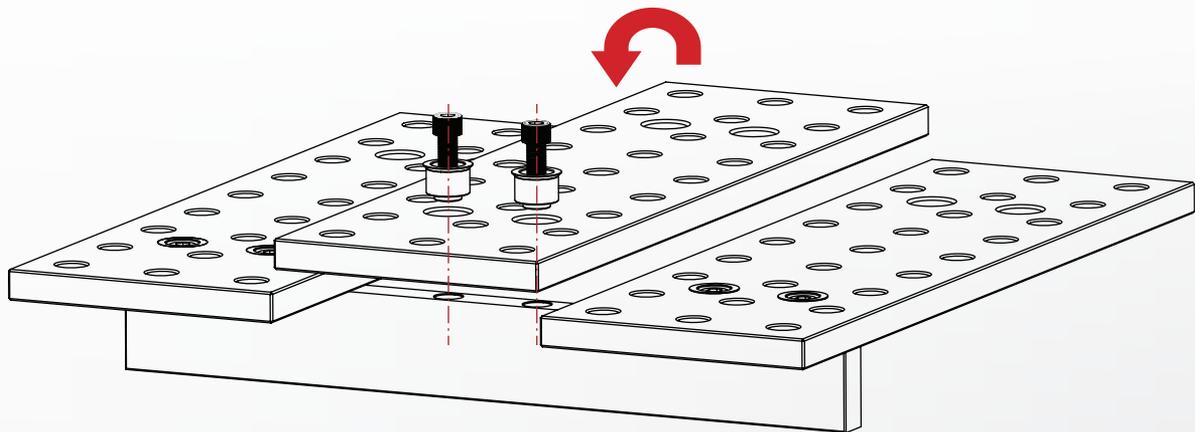
- Surface hardness: HV 550
- Nitriding case depth: 0.01 mm - 0.02 mm
- Coefficient of friction: 0.37

**2x LIFE**

**NEW REVERSIBLE** SELF-LOCATING TABLE PLATES!

*Get longer wear from your BuildPro® Table.*

When the surface of your BuildPro® Table plates show signs of wear, turn them over to provide a new work surface.

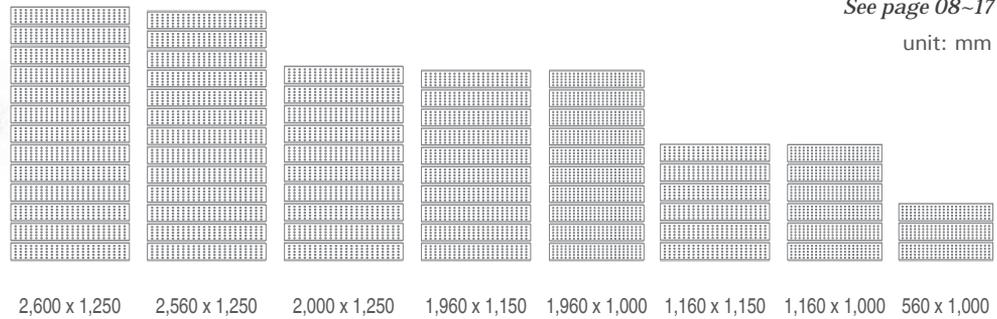


**Your new reversible BuildPro®  
Table plates are self-locating.**

EVERY YEAR WE EXPAND THE BUILDPRO TABLE LINE TO MEET CUSTOMER DEMAND. IT IS IMPORTANT TO HAVE A WELDING SURFACE **THAT WORKS BEST FOR YOU** FOR INCREASED COMFORT, SAFETY, AND PRODUCTIVITY.

## CHOOSE YOUR TABLE SIZE & FINISH

See page 08~17  
unit: mm



## CHOOSE YOUR TABLE LEGS

See page 19



Standard Legs



Heavy Duty Legs



Adjustable Legs



Standard Caster



Mobility Caster

## OR CHOOSE A PLATFORM

See page 20



Rotary Positioner

All BuildPro® Tables are constructed from 16 mm thick steel plate, with Ø16 mm CNC machined and holes chamfered in a 50 mm grid pattern. All tables, except the BuildPro® MAX series, have 40 mm slots between plates.

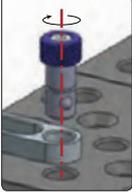
- All load capacities are calculated based on evenly distributed static load.
- Optional Leg Braces and Casters. See page 18 & 19.

# KEY ELEMENTS in the BuildPro® Modular Fixturing System

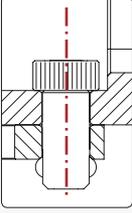
NEW DESIGN



**\* Ball Lock Bolt**  
- An essential component in Modular Fixturing!



Finger tighten the knurled head after insertion to preload before tightening with Hex Key.



Three locking steel balls move outward to lock the bolt in position.

**Ball Lock Bolts** are key to the efficient set up of Modular Fixtures on your BuildPro® Tabletop. Use the Ball Lock Bolts to fasten clamping elements to the BuildPro® Tabletop, or fasten two clamping elements together.

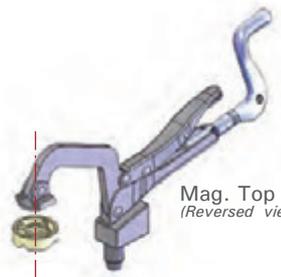
## Basic Hold Down Clamping:

- Inserta Clamps
- Sliding Channel Clamps
- Inserta Pliers
- Good Hand® Toggle Clamps

## Stop, Position, & Locate Stock:

- Right Angle Brackets
- Straight Edge Stops
- Econo Stop & Clamping Squares
- Malleable Cast Iron Clamping Squares
- Heavy Duty Riser Blocks
- Stops, Rests, and V-Blocks

## Clamps



**Inserta Pliers**

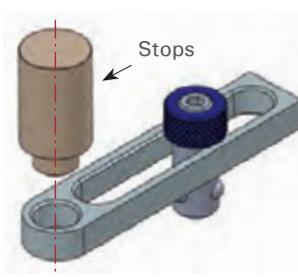


**Inserta Clamps**

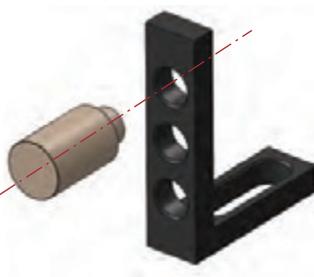
Mag. Top V-Pads  
(Reversed view)

Quick hold-down clamping of flat, square, angled or round parts.

## Locate / Stop



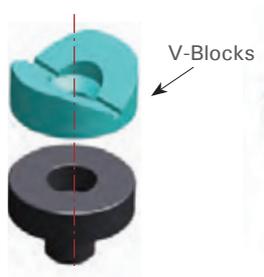
**D-Stop Bars**



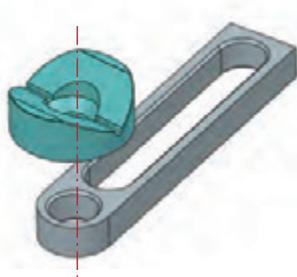
**Right Angle Brackets**

Stop, locate, and position parts.

## Support Round Stock



**V-Block Spacers**



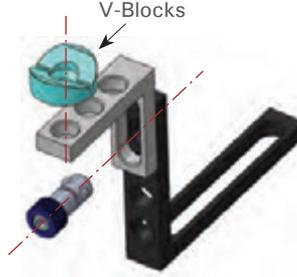
**D-Stop Bars**

Elevate and hold round parts.

## Stop / Locate / Elevate



**Ball Lock Bolts**



**Right Angle Brackets**

Stop and locate parts.

Stack Right Angle Brackets to elevate and hold round parts.

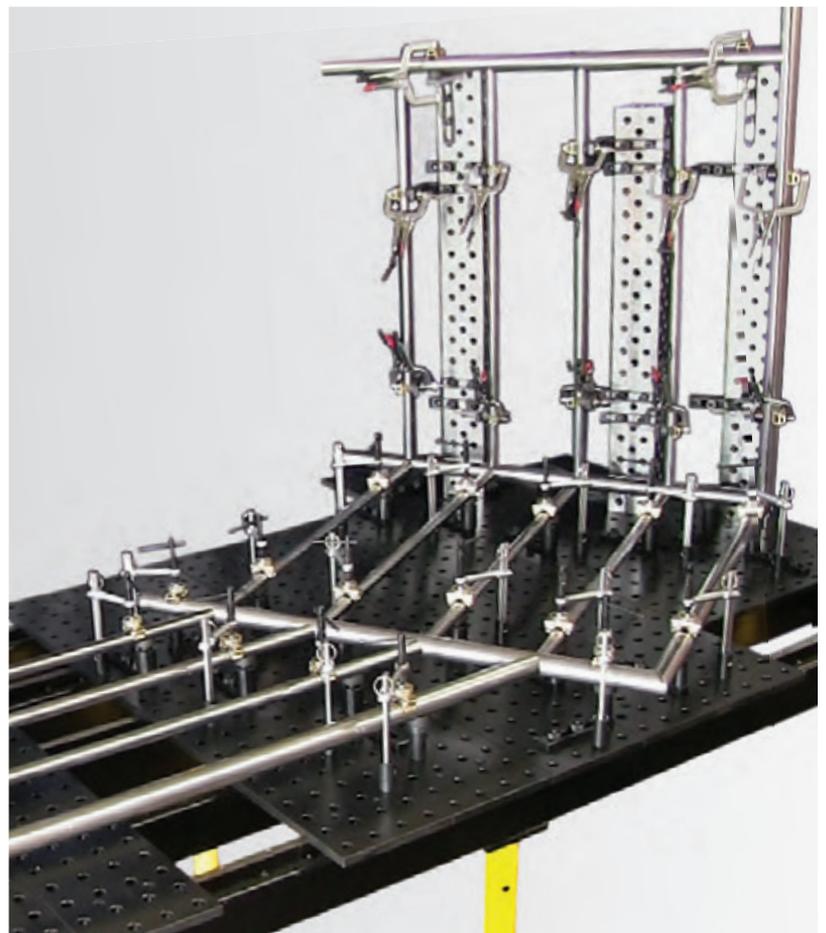
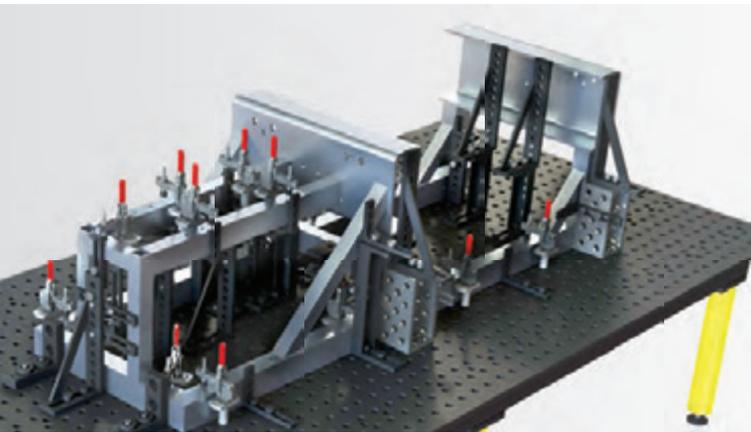
# BUILDPRO® MAX TABLES

MAXIMUM TABLE SURFACE, MAXIMUM CAPACITY

*Set-up heavy duty, large, or complex fixtures.*

*Set-up more than one fixture at a time on the larger surface.*

*Utilize the additional holes (33% more than slotted tables) for clamping at multiple points.*



## 2,600 X 1,250 MM (TABLE SURFACE DIMENSION)



### With Heavy Duty Leg

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMD626125F	Standard	900	3,000	655
TME626125F		750		650
TMQD626125F	Nitrided	900		655
TMQE626125F		750		650



### With Adjustable Round Leg - Adjustable at 25 mm increments

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMR626125F	Standard	710 ~ 1,000	3,000	660
TMQR626125F	Nitrided			



### With Adjustable Round Leg & Mobility Caster

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMRC626125F	Standard	830 ~ 1,130	2,000	675
TMQRC626125F	Nitrided			

*\*All load capacities are calculated based on static load.*

# 2,000 X 1,250 MM (TABLE SURFACE DIMENSION)



### With Heavy Duty Leg

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMD620125F	Standard	900	3,000	490
TME620125F		750		485
TMQD620125F	Nitrided	900		490
TMQE620125F		750		485



### With Adjustable Round Leg - Adjustable at 25 mm increments

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMR620125F	Standard	710 ~ 1,000	3,000	495
TMQR620125F	Nitrided			



### With Adjustable Round Leg & Mobility Caster

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMRC620125F	Standard	830 ~ 1,130	2,000	515
TMQRC620125F	Nitrided			

*\*All load capacities are calculated based on static load.*

# 1,200 X 1,200 MM (TABLE SURFACE DIMENSION)

NEW ITEM



**With Heavy Duty Leg**



Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMD61212F	Standard	900	2,500	435
TME61212F		750		430
TMQD61212F	Nitrided	900		435
TMQE61212F		750		430

**With Adjustable Round Leg - Adjustable at 25 mm increments**



Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMR61212F	Standard	710 ~ 1,000	2,500	440
TMQR61212F	Nitrided			

**With Adjustable Round Leg & Mobility Caster**



Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMRC61212F	Standard	830 ~ 1,130	2,000	450
TMQRC61212F	Nitrided			

*\*All load capacities are calculated based on static load.*

# 2,560 X 1,250 MM (TABLE SURFACE DIMENSION)


**With Heavy Duty Leg**

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMD625125	Standard	900	2,500	450
TME625125		750		435
TMQD625125	Nitrided	900		450
TMQE625125		750		435


**With Adjustable Round Leg - Adjustable at 25 mm increments**

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMR625125	Standard	710 ~ 1,000	2,500	450
TMQR625125	Nitrided			


**With Adjustable Round Leg & Mobility Caster**

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMRC625125	Standard	830 ~ 1,130	2,000	465
TMQRC625125	Nitrided			

*\*All load capacities are calculated based on static load.*

# 1,960 X 1,150 MM (TABLE SURFACE DIMENSION)



### With Standard Leg

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMA62011	Standard	900	2,500	345
TMB62011		750		340
TMQA62011	Nitrided	900		345
TMQB62011		750		340



### With Adjustable Round Leg - Adjustable at 25 mm increments

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMR62011	Standard	680 ~ 970	2,500	360
TMQR62011	Nitrided			



### With Adjustable Round Leg & Mobility Caster

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMRC62011	Standard	800 ~ 1,100	2,000	375
TMQRC62011	Nitrided			



*\*All load capacities are calculated based on static load.*

# 1,960 X 1,000 MM (TABLE SURFACE DIMENSION)


**With Standard Leg**

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMA62010	Standard	900	2,500	305
TMB62010		750		300
TMQA62010	Nitrided	900		305
TMOB62010		750		300


**With Adjustable Round Leg - Adjustable at 25 mm increments**

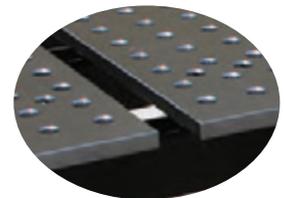
Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMR62010	Standard	680 ~ 970	2,500	320
TMQR62010	Nitrided			


**With Adjustable Round Leg & Mobility Caster**

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMRC62010	Standard	800 ~ 1,100	2,000	335
TMQRC62010	Nitrided			

*\*All load capacities are calculated based on static load.*

# 1,160 X 1,150 MM (TABLE SURFACE DIMENSION)



### With Standard Leg

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMA61211	Standard	900	2,200	210
TMB61211		750		205
TMQA61211	Nitrided	900		210
TMQB61211		750		205



### With Adjustable Round Leg - Adjustable at 25 mm increments

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMR61211	Standard	680 ~ 970	2,200	220
TMQR61211	Nitrided			

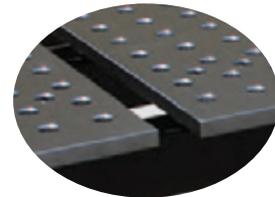


### With Adjustable Round Leg & Mobility Caster

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMRC61211	Standard	800 ~ 1,100	2,000	230
TMQR61211	Nitrided			

*\*All load capacities are calculated based on static load.*

# 1,160 X 1,000 MM (TABLE SURFACE DIMENSION)



### With Standard Leg

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMA61210	Standard	900	2,200	188
TMB61210		750		185
TMQA61210	Nitrided	900		188
TMQB61210		750		185



### With Adjustable Round Leg - Adjustable at 25 mm increments

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMR61210	Standard	680 ~ 970	2,200	195
TMQR61210	Nitrided			



### With Adjustable Round Leg & Mobility Caster

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMRC61210	Standard	800 ~ 1,100	2,000	205
TMQRC61210	Nitrided			

*\*All load capacities are calculated based on static load.*

# 560 X 1,000 MM (TABLE SURFACE DIMENSION)



**With Standard Leg**

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMA60610	Standard	900	1,000	108
TMB60610		750		105
TMQA60610	Nitrided	900		108
TMQB60610		750		105



**With Adjustable Round Leg - Adjustable at 25 mm increments**

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMR60610	Standard	680 ~ 970	1,000	115
TMQR60610	Nitrided			



**With Adjustable Round Leg & Mobility Caster**

Part No.	Finish	Table Surface Height (mm)	* Table Capacity (kg)	Table Weight (kg)
TMRC60610	Standard	800 ~ 1,100	800	125
TMQRC60610	Nitrided			



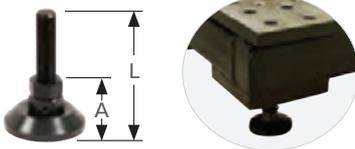
*\*All load capacities are calculated based on static load.*

**MAX TABLETOPS**


Part No.	Finish	Tabletop Dimension (mm)	Weight (kg)
TM61212F	Standard	1,200 x 1,200	415
TM620125F		2,000 x 1,250	460
TM626125F		2,600 x 1,250	610
TMQ61212F	Nitrided	1,200 x 1,200	415
TMQ620125F		2,000 x 1,250	460
TMQ626125F		2,600 x 1,250	610

**SLOTTED TABLETOPS**


Part No.	Finish	Tabletop Dimension (mm)	Weight (kg)
TM60610	Standard	1,000 x 560	88
TM61210		1,160 x 1,000	165
TM61211		1,160 x 1,150	190
TM62010		1,960 x 1,000	275
TM62011		1,960 x 1,150	315
TM625125		2,560 x 1,250	505
TMQ60610	Nitrided	1,000 x 560	88
TMQ61210		1,160 x 1,000	165
TMQ61211		1,160 x 1,150	190
TMQ62010		1,960 x 1,000	275
TMQ62011		1,960 x 1,150	315
TMQ625125		2,560 x 1,250	505

**LEVELING PAD FOR TABLETOPS**


Part No.	L (mm)	A (mm)	Base Dia. (mm)	Thread	Weight (kg)
TML-02	120	70	75	M20	0.8

**LEG BRACES**

Leg Braces reinforce and stabilize the BuildPro® table. Ideal as a base for creating shelves. Place a metal plate or wooden board on the brace framework. Create one, or multiple level shelves with additional Leg Brace assemblies.



Part No.	Description	Weight (kg)
TMLB2630	Leg Brace assemblies for 2,600 mm x 1,250 mm <b>MAX</b> Table	11.5
TMLB2030	Leg Brace assemblies for 2,000 mm x 1,250 mm <b>MAX</b> Table	9.5
TMLB1203	Leg Brace assemblies for 1,200 mm x 1,200 mm <b>MAX</b> Table	6.8
TMLB25	Leg Brace assemblies for 2,560 mm x 1,250 mm <b>slotted</b> Table	11.0
TMLB20	Leg Brace assemblies for 1,960 mm x 1,150 mm and 1,960 mm x 1,000 mm <b>slotted</b> Table	8.5
TMLB12	Leg Brace assemblies for 1,160 mm x 1,150 mm and 1,160 mm x 1,000 mm <b>slotted</b> Table	6.5



### TABLE LEGS & SUPPORT LEG ADAPTER

Use the Support Leg Adapter + a BuildPro® Table Leg to support extended table plates at the uniform table height. Screw the table leg into the threaded base of the Support Leg Adapter. Attach the Support Leg Adapter and Leg assembly to the extended table plate using two flush mount socket head shoulder screws (included with Leg Adapter).

Part No.	Description	Dia. (mm)	Thread	Weight (kg)
TML3130	Heavy Duty Leg for 900 mm height	76	M20	6.8
TML2530	Heavy Duty Leg for 750 mm height	76		5.5
TML31	Standard Leg for 900 mm height	50		5.0
TML25	Standard Leg for 750 mm height	50		4.0
TMLAM	Leg Adapter for use with TML31 & 25. <i>(Legs sold separately.)</i>	50	--	1.8



### ADJUSTABLE LEG

Telescoping adjustable range from 550 mm to 830 mm in height. Yellow powder coating.

Part No.	Description	Adjustable range (mm)	Static load (kg)	Diameter/Side length (mm)	Weight (kg)
TMLR30	Adjustable Leg, Round	550 ~ 830	350 each	76	7.5

NEW ITEM

### LEVELING CASTER

These compact, heavy duty leveling casters are the simple way to move and level your BuildPro® Welding Table.



**This caster will add 76 mm to your total tabletop surface height.**

*\* Sold individually.*

Part No.	Capacity (kg)	Thread	Weight (kg)
TMLC600	500 each	M20	1.4

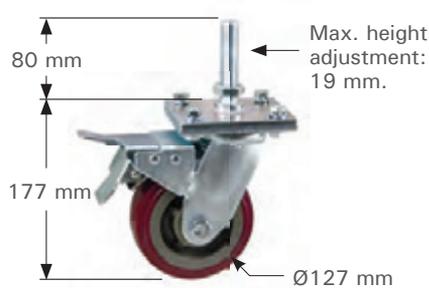
### MOBILITY CASTER

Durable caster rolls smoothly on precision ball bearings, with non-marking, non-marring nylon polymer wheels.

Dual toe-step braking system can be set for no-swivel, no-roll.

**This caster will add 146 mm to your total tabletop surface height.**

*\* Sold individually.*



Part No.	Capacity (kg)	Thread	Weight (kg)
TMLC700	300 each	M20	3.5

NEW ITEM

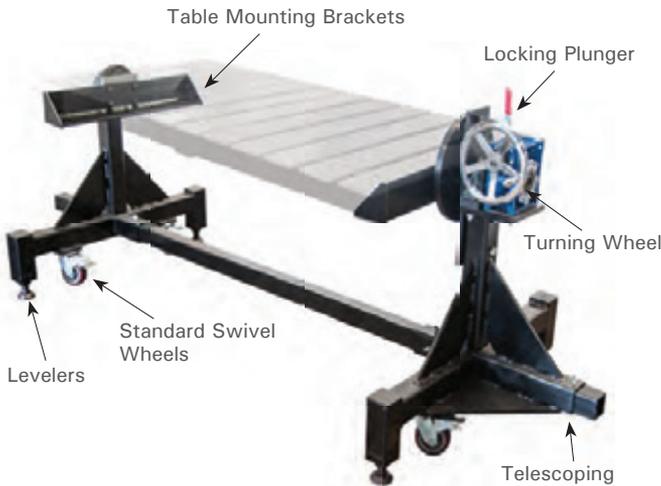
**\*PATENT PENDING\***

# ROTARY POSITIONERS

Horizontally mount your BuildPro® or Siegmund® Welding Tabletop to the New BuildPro® Rotary Positioner for plane rotation of your welding tabletop. The gear driven free-turning mechanism allows for smooth operation, superior stability and controlled turning and positioning at precise 15° increments with positive manual locking.

The BuildPro® Rotary Positioner allows you to rotate your weld fixture to the best ergonomic position for worker safety and comfort, and reduced operator fatigue. Position your fixture for better weld access, accuracy, and productivity for both manual and robotic welding operations.

The BuildPro® Rotary Positioner is universal, with an adjustable base to accommodate most standard BuildPro® or Siegmund® Welding Tabletops. The Positioner features four swiveling, locking casters, and four leveling feet for setup at dedicated or alternating locations in the shop.



## FOR BUILDPRO® MAX TABLETOP SIZE

Part No. (Positioner + Mounting Brackets)	Weight (kg)	(For Use w/ Tabletop) (mm)
TMP626125	330	TM(Q)626125F (2,600 x 1,250)
TMP620125		TM(Q)620125F (2,000 x 1,250)
TMP61212		TM(Q)61212F (1,200 x 1,200)

## FOR BUILDPRO® SLOTTED TABLETOP SIZE

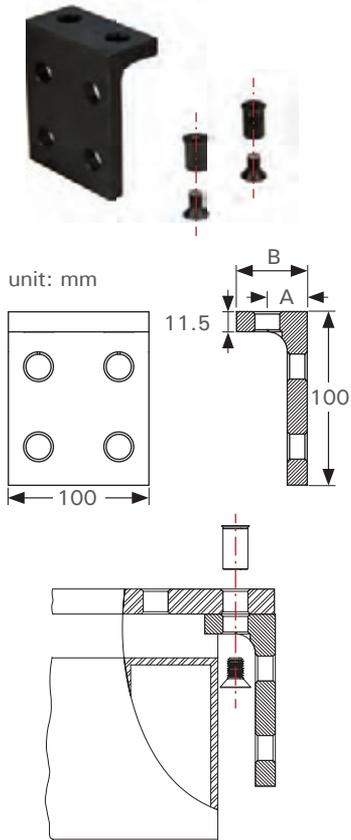
Part No. (Positioner + Mounting Brackets)	Weight (kg)	(For Use w/ Tabletop) (mm)
TMP625125	325	TM(Q)625125 (2,560 x 1,250)
TMP62011		TM(Q)62011 (1,960 x 1,150)
TMP62010		TM(Q)62010 (1,960 x 1,000)
TMP61211		TM(Q)61211 (1,160 x 1,150)
TMP61210		TM(Q)61210 (1,160 x 1,000)

*\* For use with BuildPro® or Siegmund® System 16 Tabletops. Contact our Sales Team to request the Siegmund® Catalog.*

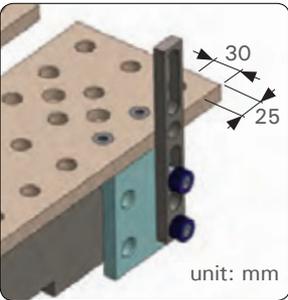
**SIDE BRACKETS FOR TABLES**

Locate or clamp your weldment at or beyond the table edge, by mounting the Side Bracket at the edge of your BuildPro standard or MAX Welding Table.

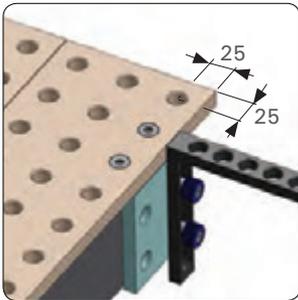
Use the Side Bracket to vertically mount clamping elements, such as the Straight Edge Stops or Right Angle Brackets to add greater functionality to your table in fixturing oversized weldments.



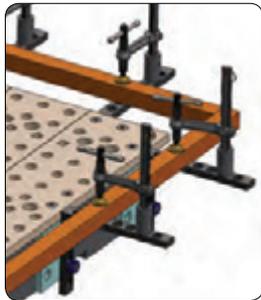
Part No.	A (mm)	B (mm)	Mounting Location	Weight (kg)
T61825	25	36	MAX Tables – END or SIDE Slotted Tables - END	1.4
T61830	29.2	41.5	Slotted Tables - SIDE	1.5



Slotted table shown



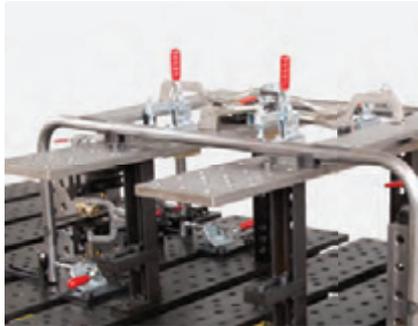
MAX table shown



**INDIVIDUAL TABLE PLATES**



Part No.	Finish	Dimension (mm)	Plate Thickness (mm)	Weight (kg)
TM62010-01	Standard	1,000 x 160	16	18
TM62011-01		1,150 x 160		22
TM620125-01		1,250 x 160		24
TM620125F-01		1,250 x 200		28
TMQ62010-01	Nitrided	1,000 x 160		18
TMQ62011-01		1,150 x 160		22
TMQ620125-01		1,250 x 160		24
TMQ620125F-01		1,250 x 200		28



**6 HOLE & 9 HOLE FIXTURING PLATE**



Part No.	Finish	Description	Plate Thickness (mm)	Weight (kg)
T61006	Standard	100 x 160 mm Fixturing Plate, 6 holes	16	1.9
T61009		150 x 160 mm Fixturing Plate, 9 holes		2.8



NEW ITEM

**FIXTURING PLATE**



This versatile plate can be used as a fixturing element, or as a link to connect two tables together, or use it to construct a Modular Riser Block (see pg. 30).

Part No.	Finish	Description	Plate Thickness (mm)	Weight (kg)
T62005-01	Nitrided	500 x 160 mm Fixturing Plate	16	9.0

NEW ITEM

**MOUNTING SCREWS 10 PC KIT**



Used for mounting BuildPro® plates to the table frame.

Part No.	Description	Weight (kg)
T55310	10 pc. of M10 x 22 Mounting Socket Head Cap Screws	0.3

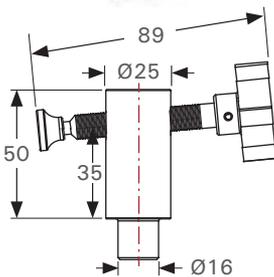
NEW ITEM



**SIDE CLAMP**

Insert into the Buildpro® table holes for low profile, light duty, horizontal clamping.

A turn of the aluminum knob advances the spindle, bringing the swivel foot to rest against the face of your stock or workpiece.



Part No.	Stroke (mm)	Weight (kg)
TCX6210	38	0.3



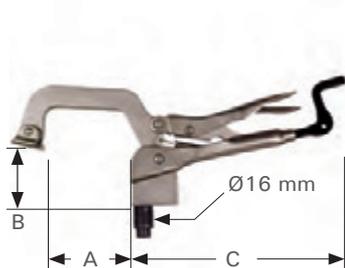
unit: mm



### T-POST CLAMP

Place the Adjustable T-Post Clamp in any of the Ø16 mm holes on the BuildPro Tabletop or Heavy Duty Riser Blocks for both vertical and horizontal clamping. Adjust the clamp arm along the vertical or horizontal axis for each unique hold down application. Move the Stop Ring as needed to set the height of the clamp.

Part No.	Clamping Capacity A (mm)	Throat Depth B (mm)	Weight (kg)
T61650	Max. 114	44.5 - 82.5	0.6



### INSERTA PLIERS

Insert into Ø16 mm for fast hold-down clamping.

Mount on the Right Angle Bracket, Riser Block, or Clamping Squares for push down clamping at an elevated height for taller workpieces. The patented rear crank handle allows clamp pressure adjustment while the clamp is in locked position. Use the crank handle to pre-set the clamp opening in repetitious clamping applications.

\* Can be used with Magnetic Top V-Pads. See pg.26.

Part No.	Throat Depth A (mm)	Opening B (mm)	C (mm)	Weight (kg)
PT07K	50	60	150	0.3
PT09K	75	100	200	0.4
PT11K	85	100	265	0.7
PT14K	155	120	265	0.9



PFC1024

\* See [www.stronggrips.com](http://www.stronggrips.com) for different chain sizes.



PXC90

### LOCKING CHAIN PLIERS W/ BASES

Clamp odd shaped multiple items. Adjust tension with crank handle.

Part No.	Chain Length (mm)	Holds Pipes (mm)	Weight (kg)
PFC1024	600	up to 165	0.9

Part No.	Description	Weight (kg)
PXC90	Table Mount Base Kit ( PXC91 + PXC92 )	0.5



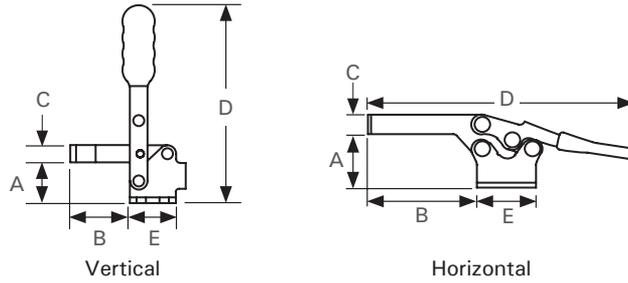


### ADJ. MOUNTING BASE for GOOD HAND® TOGGLE CLAMPS

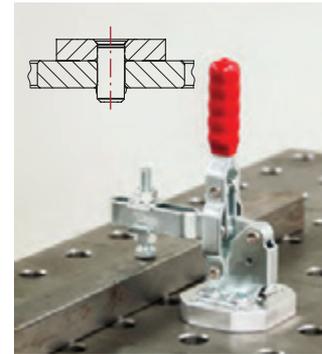
Mount any of the seven *Good Hand*® Toggle Clamps listed below on this low-profile, pre-tapped Adjustable Mounting Base. Mount Toggle Clamps directly on the BuildPro® Tabletop, Riser Blocks or Econo Stop & Clamping Squares, for the height and reach required for each hold down application.

The thickness of the Aluminum base adds 16 mm to the maximum capacity of the Toggle Clamp.

Use Ball Lock Bolts (not included), to mount the Straight Edge Stop attachment. See pg. 38 for details.



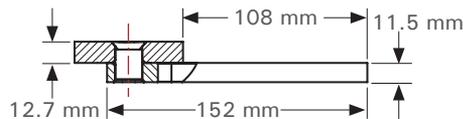
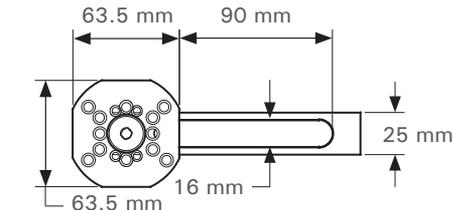
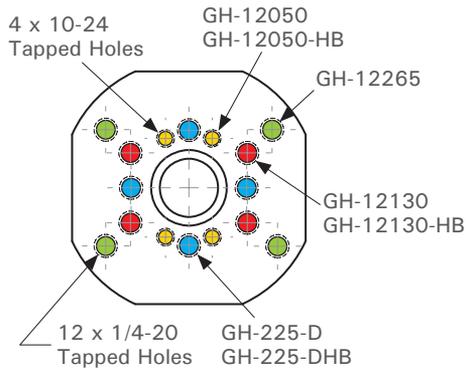
	Part No.	Mounting Hole (mm)	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	Weight (kg)
Vertical	GH-12050	4 x Ø5	22.6	33	9.6	95	25.4	0.2
	GH-12050-HB	4 x Ø5	42.2	33	9.6	122	25.4	0.2
	GH-12130	4 x Ø7	31.8	71	16	140	35.5	0.3
	GH-12130-HB	4 x Ø7	57.2	71	16	165	35.5	0.4
	GH-12265	4 x Ø8	44.5	84	20	190	48.3	0.6
Horizontal	GH-225-D	4 x Ø6	34.8	71	12.7	173	38.1	0.3
	GH-225-DHB	4 x Ø6	54.1	71	12.7	168	38.1	0.3



Directly mounted on the table using Flush Mount Ball Lock Bolt.



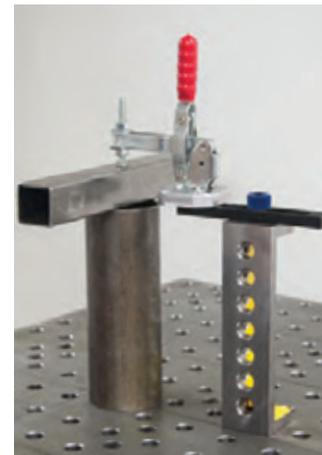
Mounted with Straight Edge Stop attachment and Ball Lock Bolts.



T50505GH-01



T60505GH



Part No.	Description	Weight (kg)
T50505GH-01	Pre-tapped Alum. Base ONLY.	0.2
T60505GH	Includes: pre-tapped Alum. Base + Straight Edge Stop + Flush Mount Screw.	0.3

NEW ITEM



**T-Handle**  
UDN6150 | UEN6200



**Ratchet Handle**  
UERN6200

## INSERTA CLAMPS

Place the Inserta Clamps into the Ø16 mm holes on the BuildPro® Tabletop, Riser Blocks, Economy Stops or Clamping Squares for fast, easy clamping. Clamp in the vertical or horizontal position at any height.

The Ratchet Handle Model is ideal for tight space clamping, and the ratchet mechanism ensures rapid, vibration and torsion resistant clamping.

Clip the optional Top V-Pads (see pg. 26) onto the top spindle to clamp round or angled stock. Remove the clamp arm by depressing the spring stop, and slide the Sidekick attachment (see pg. 26) onto the clamp bar, followed by the clamp arm, for two point horizontal and vertical clamping force.

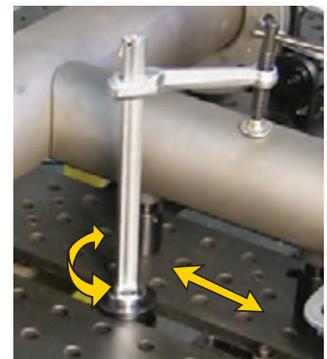


Part No.	Clamping Capacity (mm)	Throat Depth (mm)	Clamping Pressure (kg)	Rail Size (mm)	Weight (kg)
UDN6150	150	83	135	16 x 8	0.6
UEN6200	200	100	180	20 x 10	1.0
UERN6200	200	100	180	20 x 10	1.0

## SLIDING CHANNEL CLAMPS \*



The 360° Sliding Channel Clamp slides into the 40 mm spacing between plates which enables the clamp body to slide along the entire surface and swivel 360° for positioning at any point.



Part No.	Clamping Capacity (mm)	Throat Depth (mm)	Clamping Pressure (kg)	Rail Size (mm)	Weight (kg)
T61405	200	120	230	22 x 11	1.6
T61510	300	120	270	25.4 x 11.9	2.2
T61615	500	140	320	32 x 14	3.7

\* Not applicable to BuildPro® MAX table.



### CLAMP ACCESSORIES: SIDEKICKS

Slide the Sidekick onto the clamp rail of Inserta Clamps and Sliding Channel Clamps for horizontal clamping force.



Part No.	For Inserta Clamps	For Sliding Channel Clamps	Stroke (mm)	Weight (kg)
XDSM	UDN6150	--	25	0.3
XFSM	--	T61405	35	0.6
XGSM	--	T61510	35	0.6
XMSM	--	T61615	35	0.6

### CLAMP ACCESSORIES: V-PADS

Optional clip-on top V-pad for clamping round parts or 2 parts at once.

V-Pad clips onto the swivel pad of Inserta Clamps and Sliding Channel Clamps.



**Alum. Magnetic Top V-Pad**  
T64217 | T64219

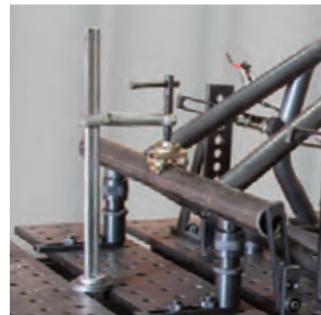


**Top V-Pads**



**Stainless Steel V-Pads**  
XDA2S | XFA2S

	Part No.	For Inserta Clamps	For Sliding Channel Clamps	Weight (kg)
ALUM.	T64217	UDN6150	--	0.02
	T64219	UEN6200	T61405 & T61510	0.02
	XDA2	UDN6150	--	0.1
	XFA2	UEN6200	T61405 & T61510	0.2
S.S.	XMA2	--	T61615	0.3
	XDA2S	UDN6150	--	0.1
	XFA2S	UEN6200	T61405 & T61510	0.2



NEW ITEM

### MAGSPRING CLAMPS

The spring-loaded, one-handed clamp with quick-set, magnetic V-Pad. Quick and easy to use! Squeeze to open, set in position and turn to tighten. 225 kg clamping pressure.

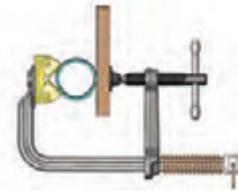


\* Try the new Magnetic Top V-Pads. See pg.26.

Part No.	Opening (mm)	Throat Depth (mm)	Weight (kg)
UDV45M	75	83	0.4
UDV65M	115	83	0.5



Magnetic V-Pad keeps Clamp in position on steel surfaces.



V-Pad adjusts to hold round, flat, and angled steel surfaces.



### ROUND STOCK PLIERS

These Pliers feature a rotating V-Pad on the top jaw, and an adjustable swivel head spindle on the bottom jaw for the secure clamping of round pipes, up to 63.5 mm in diameter, against a flat surface.



Part No.	OAL (mm)	Throat Depth (mm)	Opening (mm)	Weight (kg)
PG637V	216	76	63.5	0.5



### STRAIGHT EDGE STOPS

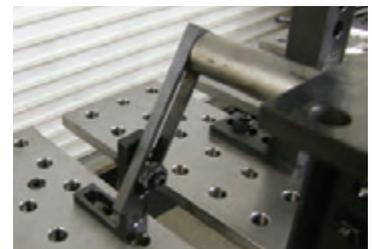
Long slots make these precision machined Straight Edge Stops infinitely adjustable in fixturing applications and squaring up parts.

Use with V-Blocks (see pg. 35) for the adjustable fixturing of round tubes.



T60505 T60510 T60517

Part No.	Dimension (mm)	Holes	Slot Length (mm)	Weight (kg)
T60505	150 x 30 x 12	1	90	0.2
T60510	200 x 30 x 12	2	2 x 51	0.3
T60517	250 x 30 x 12	4	125	0.4



Adjustable fixturing with V-Blocks

NEW ITEM

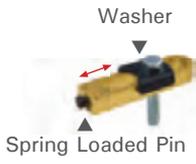
### D-STOP BARS

Unique and versatile D-Stop Bars, with spring loaded plungers, are an efficient way to locate and position stock against a stop.

The D-Stop Bars are "distortion tolerant", for welded structures allowing easy part removal. They consist of a rounded end stop, a flat end stop, and long stop edges, and can be locked into position with Ball Lock Bolts (pg. 38), or Socket Head Shoulder Screws (pg. 39). Use the round end to locate any round or irregular shaped parts. Full length slots give you numerous mounting positions.

The Anodized Aluminum D-Stop Bars are lightweight and easy to maneuver. Mount D-Stop Bars using M10 hex head screw and Threaded Adapters, *(sold separately)* Part Nos. TXT6204 or TXT6304. See pg. 37.

*Model No. T60630 does not include the washer, spring loaded pin, and 9.5 mm hex head screw. Mount to the tabletop using Ball Lock Bolts or Socket Head Screws.*



T60615



T60630



T60635

\* 11.5 mm and 12.7 mm thicknesses for use as spacers.



Use the round end to hold against curved or odd shaped stock.



The spring loaded pin provides variable pressure for the quick locating, placement and removal of stock.



Part No.	Dimension (mm)	Slot Length (mm)	Threaded Holes	Threaded Hole Distance (mm)	Weight (kg)
T60615	98 x 25 x 12.7	63	2 x M4	16.5	0.04
T60630	121.2 x 25 x 11.5	76.2	--	--	0.04
T60635	157 x 32 x 12.7	110	2 x M5	22	0.09

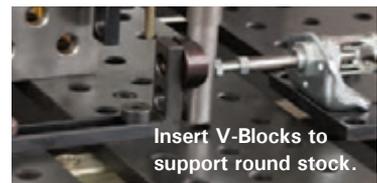
\* Two threaded holes for mounting toggle clamps / accessories.

### RIGHT ANGLE BRACKETS

These precision machined angle squares hold material at 90°. The holes and slots combination allow for infinite adjustments in fixturing. For heavy duty applications, see the Riser Blocks on pg. 29.



Part No.	Dimension (mm)	Plate Thickness (mm)	Holes	Slot Length (mm)	Weight (kg)
T60304	41 x 91 x 30	12	1	51	0.2
T60305	91 x 91 x 30		3	51	0.3
T60310	90 x 150 x 30		3	100	0.4
T60320	193 x 150 x 30		7	100	0.6
T60330	300 x 150 x 50		11	100	1.8



Insert V-Blocks to support round stock.



### ECONO STOP & CLAMPING SQUARES



Economy Stop and Clamping Squares feature three surfaces for use in a wide variety of fit up applications. Place Inserta Pliers or Inserta Clamps into any of the CNC machined holes for horizontal or vertical clamping at any height. Stack the Clamping Squares to brace tall workpieces. Use the top holes for mounting the Squares in a fixed location. The lower base is slotted for adjustable mounting.



Part No.	Dimension (mm)	Weight (kg)
T60205	50 x 138 x 100	1.1
T60210	50 x 138 x 200	1.6
T60215	50 x 138 x 300	2.0

### MALLEABLE IRON CLAMPING SQUARES



Versatile four-sided Clamping Squares. 26 Holes and 2 Slots on each. CNC machined faces.



Part No.	Description	Dimension (mm)	Weight (kg)
T60231	Left Angle	50 x 140 x 300	2.9
T60230	Right Angle	50 x 140 x 300	2.9

### HEAVY DUTY RISER BLOCKS

*SLOTTED END FOR ADJUSTABLE MOUNTING*



These five face precision machined Riser Blocks feature accurate bored holes in a diagonal pattern.

Use Riser Blocks individually, or stacked, to elevate a workpiece or clamp. Cross join the Blocks for use as a beam. Use the Blocks to mount a BuildPro® plate to the side or end of the table, or to join tables together.



Models T60120, T60125, and T60130 feature two slots at one end for adjustable positioning.

Part No.	Machined Surfaces	Dimension (mm)	Weight (kg)
T60115	4 faces	50 x 50 x 250	2.0
T60120	5 faces	100 x 100 x 100	3.4
T60125		100 x 100 x 200	5.7
T60130		100 x 100 x 300	7.8



**5 Face Blocks**



T605005 T610005 T612505

**6 Face Blocks**



T605006 T610006 T612506

**MODULAR RISER BLOCKS**

Construct these Modular Riser Blocks as needed for each unique project. The fixturing plates are securely bolted together to form either a 5-face or 6-face block for a multitude of clamping, locating, and positioning applications in fixturing. Each assembly kit listed below includes the Plates, Connecting Blocks [Part No. T60160], and Connecting Bolts [Part No. T65560] required to create a Modular Riser Block.

Part No.	Machined Surfaces	Dimension (mm)	Description	Weight (kg)
T605005	5 faces	200 x 200 x 500	3 pc. x T62005-01 + 2 pc. x T60160 + 18 pc. x T65560	39
T610005		200 x 200 x 1,000	3 pc. x TMQ62010-01 + 3 pc. x T60160 + 27 pc. x T65560	72
T612505		200 x 200 x 1,250	3 pc. x TMQ620125-01 + 4 pc. x T60160 + 36 pc. x T65560	95
T605006*	6 faces	200 x 200 x 500	4 pc. x T62005-01 + 2 pc. x T60160 + 18 pc. x T65560 + 6 pc. x T65025	48
T610006*		200 x 200 x 1,000	4 pc. x TMQ62010-01 + 3 pc. x T60160 + 27 pc. x T65560 + 9 pc. x T65025	90
T612506*		200 x 200 x 1,250	4 pc. x TMQ620125-01 + 4 pc. x T60160 + 36 pc. x T65560 + 12 pc. x T65025	119

\* Please note: The 6 face Modular Riser Block needs to be fixed onto the tabletop before installing the last table plate using Flush Mount Ball Lock Bolts [Part No. T65025] [incl.]

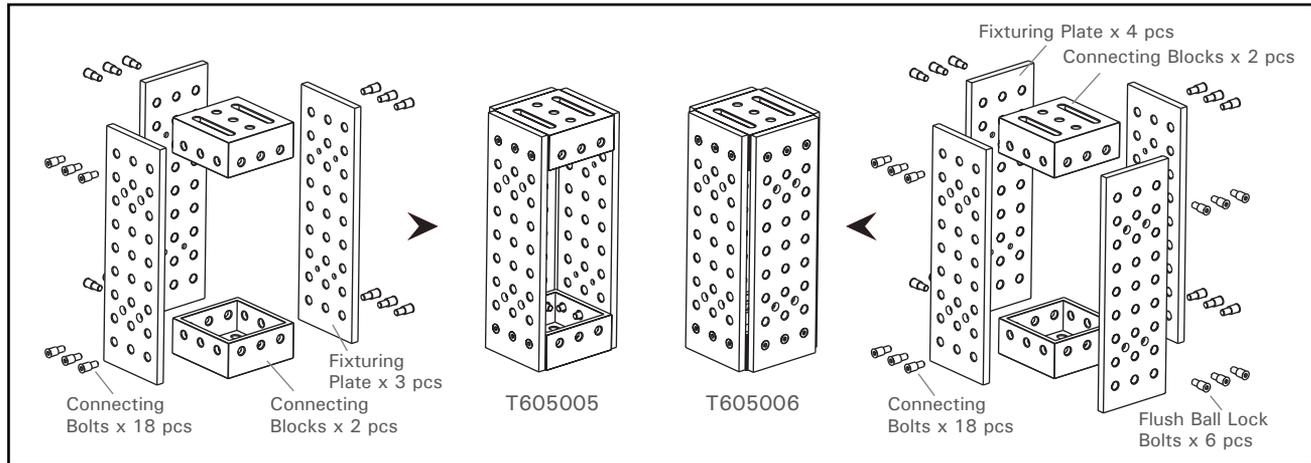
**CONNECTING BLOCK**



These Connecting Blocks are used to form the top, middle supporting shelf, and bottom of the Modular Riser Blocks. A series of slots and accurate bored holes provide flexibility in mounting and adjustable positioning.



Part No.	Machined Surfaces	Dia. (mm)	Dimension (mm)	Slot Length (mm)	Weight (kg)
T60160	5 faces	16	168 x 168 x 75	2 x 100	5.5

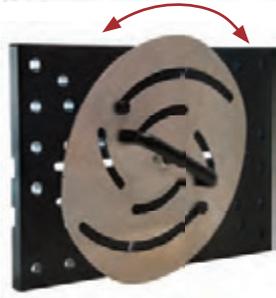


NEW ITEM

NEW ITEM

# UNIVERSAL FLANGE CLAMPING PLATE

NEW ITEM



Inserta Pliers



Locating Pins

*Hold ASME / ANSI / DIN Standard Flanges in position for flange + pipe joining!*

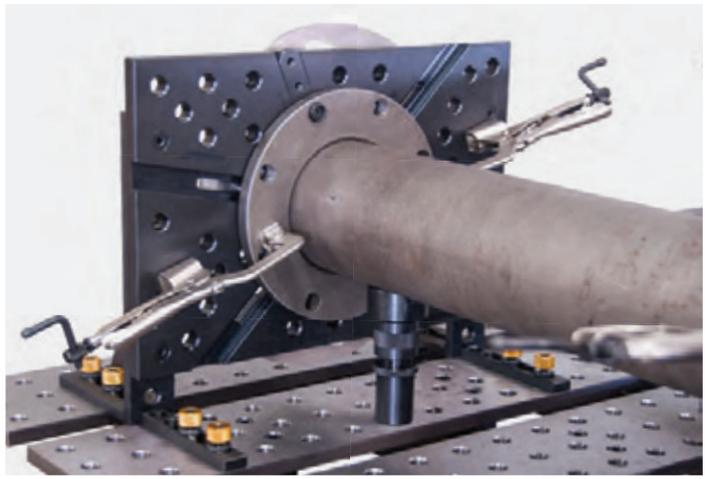
*Reduce set-up time and increase weld quality for greater repeatability.*

Hold, accurately locate, and securely clamp down standard flanges. Guide Blocks in the Flange Clamping Plate expand or contract symmetrically to accurately locate the flange for greater weld quality. The patent pending Flange Clamping Plate provides full welding clearance, and allows easy removal of the finished weldment.

Fits standard flanges with these specifications:

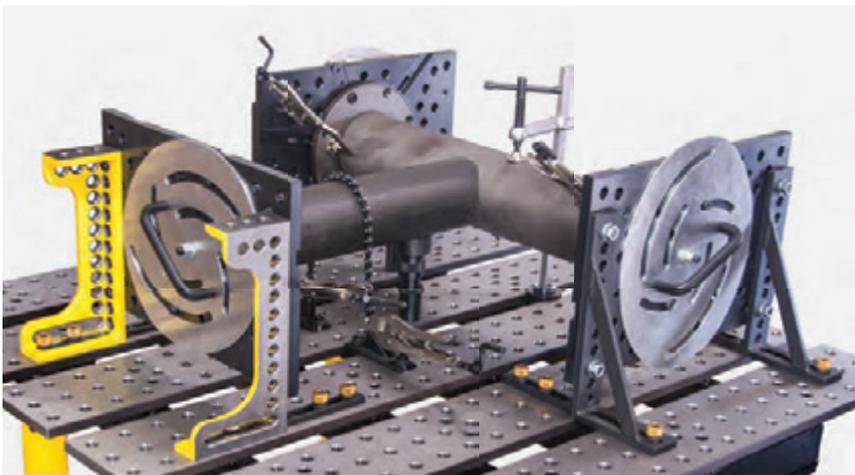
- Hole circle diameter range: 76.2 mm – 465 mm
- Number of bolt holes: 4, 8, 12, 16

Part No.	Kit Includes	Dimension (mm)	Weight (kg)
T60430	Universal Flange & Pipe Clamping Plate w/ 8 Locating Pins: 2 of each size - 25 mm, 22 mm, 19 mm, 15.8 mm; 2 pc. Part No. PT09K Inserta Pliers.	455 x 305 x 16	19.4



The fixture is strong and rigid, to withstand cumulative stresses resulting from welding, and holds the joined flange & pipe during cool down to prevent distortion, expansion, and contraction.

Load the flange & pipe, accurately position, and unload quickly for quality welds, maximum productivity, and repeatability.



Use multiple Universal Flange & Pipe Fixtures to setup pipes for a T-joint.

Find the fixturing video on:  
[youtu.be/dvw1Xj1KfHc](https://youtu.be/dvw1Xj1KfHc)

\* All accessories sold separately. See pg. 46 for "Suggested Parts List".

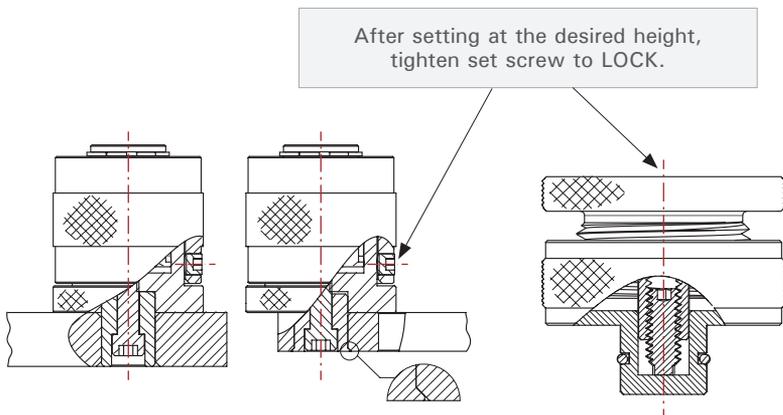
## ADJUSTABLE RESTS

Developed by customer demand, the Adjustable Rest is operated manually, by hand adjustment, with a turn of the easy-grip knurled band for complete control in precise, minute height adjustment. (Model T64213: Range: 50 mm – 70 mm. Model T64212: 22 mm height with 8 mm stroke range.)

Insert into any fixturing hole on the BuildPro® Modular Welding Table for use as a support or rest for aligning stock at a uniform height and providing welding clearance. BuildPro® V-Blocks fit into the top cavity of the Adjustable Rests to support round pipes. Adjustable Rests are stackable for use with tall stock.

Three mounting options (**P/N:T64213**):

- Insert into any hole on the BuildPro table with the Ø16 mm Locating Post.
- Securely fasten to the tabletop for repetitive applications using the Locking Pin with cap screw (included).
- Remove the Locating Post or the Locking Pin, and place the Rest anywhere on the BuildPro tabletop.



Part No.	Top Dia. (mm)	Locating Post Dia. (mm)	Range (mm)	Weight (kg)
T64213	44.5	16	50 ~ 70	0.5
T64212	44.5	16	22 ~ 30	0.3

Find the product video on:  
[youtu.be/MGRzXSbWQNY](https://youtu.be/MGRzXSbWQNY)



## FIXED REST

Developed by customer demand, the Fixed Rest features 16 mm bored hole to hold V-Blocks and V-Block Spacers Insert into any fixturing hole on the BuildPro® Table for use as a support or rest for aligning stock.

Three mounting options:

- Insert into any hole on the BuildPro table with the Ø16 mm Locating Post.
- Securely fasten to the tabletop for repetitive applications using the Locking Pin with cap screw (included).
- Remove the Locating Post or the Locking Pin, and place the Rest anywhere on the BuildPro tabletop.



Part No.	Ø A (mm)	B (mm)	Ø C (mm)	Weight (kg)
T64214	38	50	16	0.3



## MAGNETIC REST BUTTONS

Magnets on the bottom of the Magnetic Rest Buttons allow the button to be used at ANY point on the tabletop to elevate workpieces. Stack Magnetic Rest Buttons to elevate workpieces in 11.5 mm, 16 mm, and 25 mm increments.



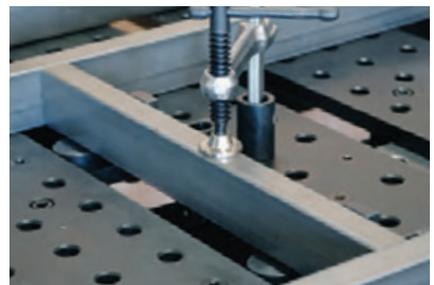
Part No.	Dimension Ø x H (mm)	Weight (kg)
T50737	40 x 11.5	0.1
T51740	40 x 16	0.2
T61745	40 x 25	0.3

## REST BUTTON



T64200 serves as a part rest to elevate parts above the table top.

Part No.	Ø A (mm)	B (mm)	Ø C (mm)	Weight (kg)
T64200	40	16	16	0.2



## SLOT FILLER KIT \*

Use the Channel Block and Rest Button when a flat, continuous support surface is required directly over the 40 mm table slots. Place the 3-hole Channel Block beneath BuildPro® plates, aligning with plate holes, and mount with Flush Mount Socket Head Shoulder Screws (included).

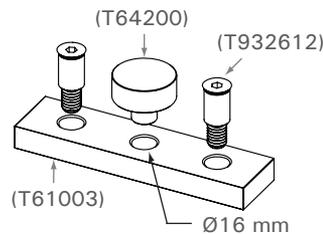
Place the Rest Button in the center hole of the Channel Block to provide a rigid work surface level with the tabletop. The 16 mm shank on the Rest Button slip fits into the Channel Block holes. To elevate a workpiece above the tabletop surface, place multiple Rest Buttons directly into the 16 mm holes on the BuildPro® Plate.

Kit T60930 includes:

- 1 pc. Channel Block (T61003) 160 x 40 x 16 mm
- 1 pc. Rest Button (T64200)
- 2 pc. Flush-mounted Screws (T932612)

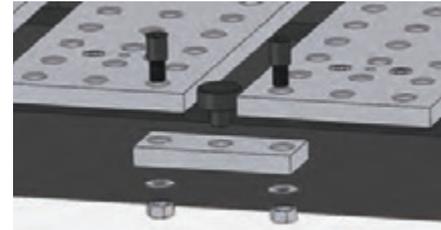


Slot Filler Kit T60930



Part No.	Weight (kg)
T60930	1.1

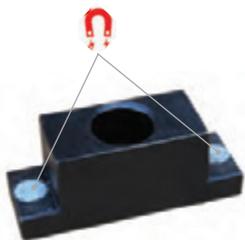
\* Not applicable to BuildPro® MAX table.



Mount the Channel Block and insert the Rest Button to create a continuous work surface over the table slot.



NEW ITEM



T60910  
One Ø16 mm hole



T60920  
Two Ø16 mm holes

## T-SLOT ADAPTERS \*

Slide the T-Slot Adapter into any table slot to create a Ø16 mm table hole along the table slots as needed in fixturing.  
*(Tapped hole is consistent with table hole depth and diameter.)*

Locate and mount any fixturing element [Right Angle Brackets, Riser Blocks, Econo Stop & Clamping Squares] directly over table slots.

Part No.	Weight (kg)
T60910	0.2
T60920	0.6

\* Not applicable to BuildPro® MAX table.



### V-BLOCKS

V-Blocks are designed to hold round parts. They fit into the holes of the: BuildPro® Table, Riser Blocks and Right Angle Brackets.



T64210

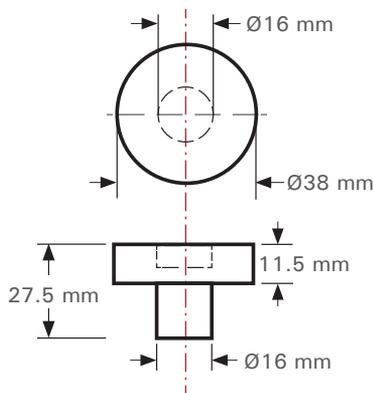
T64215



T64216  
Aluminum



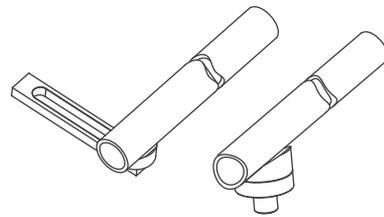
T64211



Part No.	Angle	Dimension (mm)	Max. Tube Size (mm)	Weight (kg)
T64210	90°	Ø40 x 31	50	0.15
T64215	120°	Ø40 x 26	65	0.12
T64216	120°	Ø40 x 22.6	65	0.02

### V-BLOCK SPACER

Use the V-Block Spacer T64211 to elevate V-Blocks 11.5 mm for height uniformity when fixturing with the Straight Edge Stops.



Mount V-Blocks on V-Block Spacers *to equal the height of* V-Blocks mounted on Straight Edge Stops.

Part No.	Weight (kg)
T64211	0.1



T64310

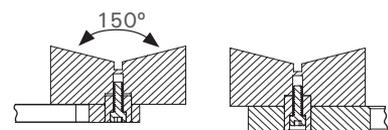
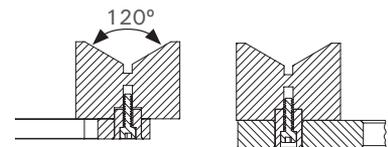


T64315

### HEAVY DUTY V-BLOCKS

Developed by customer demand, these Heavy Duty V-Blocks hold round stock from 76 mm – 203 mm in diameter at 120° - 150°.

Part No.	Angle	Dimension (mm)	Max. Tube Size (mm)	Weight (kg)
T64310	120°	Ø61 x 43	76	0.6
T64315	150°	Ø81 x 35.5	203	0.7



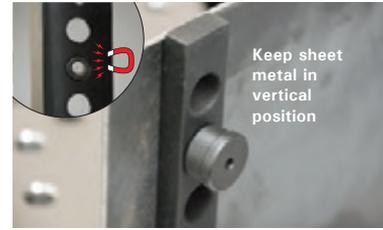
NEW ITEM

### MAGNETIC PLUGS / REST BUTTONS



Set of four 25 mm Magnetic Plug / Rest Button can be used on any flat surface, inserted into the holes on the BuildPro® Table or the holes on BuildPro® Economy Clamping Squares.

Part No.	Ø A (mm)	Ø B (mm)	C (mm)	D (mm)	Weight (kg)
T65410-K4	16	25	11.4	25	0.1



### SLIDING CHANNEL BASES \*



T61300

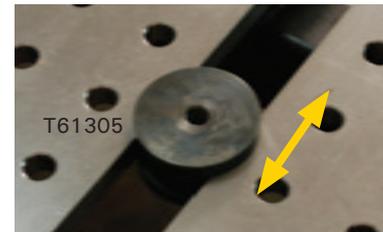


T61305

Mount work-holding devices onto these Sliding Channel Bases.

Slide into the 40 mm slots between the plates.

Part No.	Description	Weight (kg)
T61300	Non-rotatable and without holes for user customization.	0.7
T61305	Rotatable with M12 threaded hole on one side, M10 on the other side.	0.6



\* Not applicable to BuildPro® MAX table.

### ECCENTRIC PADS



T64410



T64415

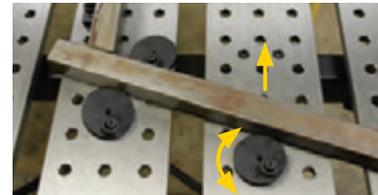
Using the "CAM" design principle, the eccentric pad provides a quick way to position the edge of the workpiece to a locating stop. The 360° rotation allows infinite adjustments.

Ideal for locating round and odd shape parts where conventional edge stops cannot reach.

\* Eccentric Pads are 12.7 mm thick.

[Use Ball Lock Bolts, pg. 38 not included, to mount the Eccentric Pads]

Part No.	Adjust Range (mm)	Offset (mm)	Thread	Weight (kg)
T64410	14 - 24	5	--	0.1
T64415	15 - 50	17.5	M8	0.2



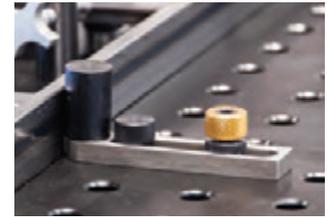
NEW ITEM



**STOPS**

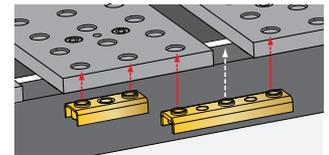
T64203 and T64205 are used as a stop wherever parts need to be positively located for clamping.

Part No.	Ø A (mm)	B (mm)	Ø C (mm)	Weight (kg)
T64203	25	38	16	0.18
T64205	25	50	16	0.22

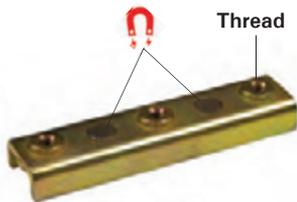


**THREADED ADAPTERS - UNIQUE**

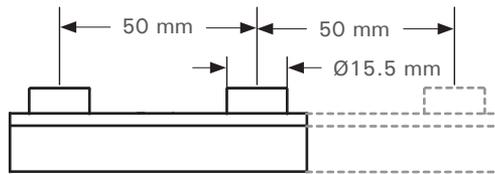
Convert any hole in the table into a threaded hole. Place the Adapter in position beneath the tabletop, in alignment with table holes. Magnets hold threaded adapter in place.



For 2 Threaded Holes with one magnet



For 3 Threaded Holes with two magnets



TXT62 Series

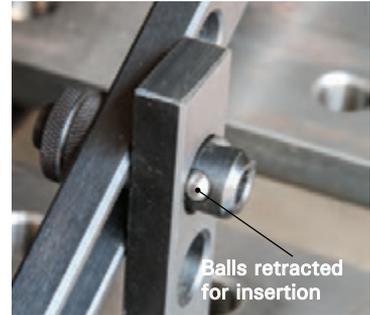
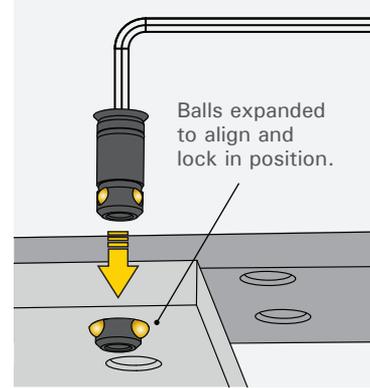
(TXT63 Series)

Part No.	Number of Holes	Threaded Holes	Magnets	Weight (kg)
TXT6203	2	M8	1	0.13
TXT6204		M10		0.13
TXT6205		M12		0.13
TXT6303	3	M8	2	0.26
TXT6304		M10		0.26
TXT6305		M12		0.26

## BALL LOCK BOLTS - *An essential component in Modular Fixturing!*

Ball Lock Bolts are a time-saving, efficient method of locating, and fastening fixture elements to the BuildPro® tabletop.

Insert the Ball Lock Bolt over the fixturing element and turn the knurled head with your hand for initial positioning. The Ball Lock Bolt consists of three locking steel balls in the bolt shank that move outward to lock against the bottom chamfer of the table plate, pulling the fixture components securely downward and tightening them in place. Once all the Bolts are positioned, tighten the socket head cap screw top of the Bolts with a hex wrench. Ball Lock Bolts release quickly from the Bolt top with a turn of your hex wrench.



**Fixed Length**  
T65010

Hex Wrench: 6 mm



**Fixed Length**  
T65015

Hex Wrench: 6 mm



**Flush-Mount**  
T65020 | T65025

Hex Wrench: 4 mm



**Adjustable**  
T65055

Hex Wrench: 6 mm



**Flush-Mount**  
T65560

Hex Wrench: 6 mm



**Receiver Bushing**  
T65804

Part No.	Type	Description	Weight (kg)
T65010	Fixed	For connecting 2 accessories together, 24 mm capacity.	0.1
T65015		For connecting an accessory to the tabletop, 28 mm capacity.	0.1
T65020	Flush	For connecting 2 accessories together, 24 mm capacity.	0.05
T65025		For connecting an accessory to the tabletop, 28 mm capacity.	0.06
T65055	Adjustable	Adjustable range: 22 mm ~ 27 mm, Connecting tables to accessories, and accessories to accessories.	0.07
T65560	Flush	For connecting 2 accessories together, 27 mm capacity.	0.03
TMS5101	--	4 Steel Balls and 6 O-Rings	0.01

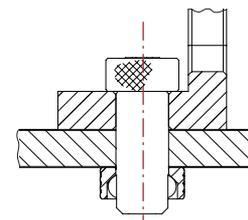
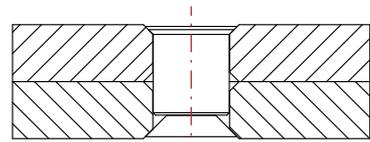
### Bulk Packages

Part No.	Description	Weight (kg)
T65011	10 pc. of T65010	1.0
T65016	10 pc. of T65015	1.0
T65021	10 pc. of T65020	0.5
T65026	10 pc. of T65025	0.6
T65056	10 pc. of T65055	0.7
T65561	10 pc. of T65560	0.3

### RECEIVER BUSHING

Use the Receiver Bushing with Ball Lock Bolts [Adjustable model and T65015] when mounting two fixturing elements together slot-to-slot.

Part No.	Weight (kg)
T65804	0.01



NEW ITEM



T64201

### LOCATING PIN

Locating Pins provide an economic alternative to using multiple Ball Lock Bolts. Use Locating Pins in combination with Ball Lock Bolts to fasten fixturing elements, such as Straight Edge Stops, to the BuildPro Tabletop. Locating Pins aid in holding fixturing elements in position.



(A minimum of one Ball Lock Bolt must be used along with the Locating Pin to secure accessories to the tabletop. The Locating Pin cannot be used as an independent fastening element.)

Part No.	Ø A (mm)	B (mm)	Ø C (mm)	Weight (kg)
T64201	22	11.5	16	0.1



**Standard**  
Hex Wrench: 8 mm

**Washer**

**Nut**

**Flush-Mount**  
Hex Wrench: 6 mm

**Washer**

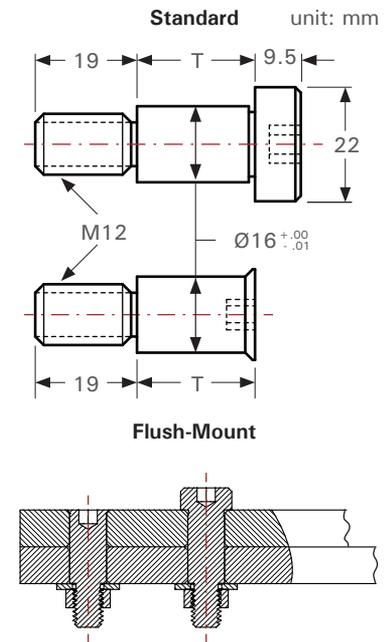
**Nut**

### SOCKET SHOULDER SCREWS SET

These precision shoulder screws fit into the table holes and can hold and position BuildPro® accessories and other components.

Provided with a nut and washer. Choose from standard and flush-mounted versions.

Part No.	Type	T (mm)	Weight (kg)
T931605	Standard	12	0.05
T931607		20	0.07
T931608		22	0.07
T931610		25	0.08
T931612		32	0.10
T932607	Flush	20	0.04
T932608		22	0.05
T932610		25	0.05
T932612		32	0.08



### CONVERSION BOLTS

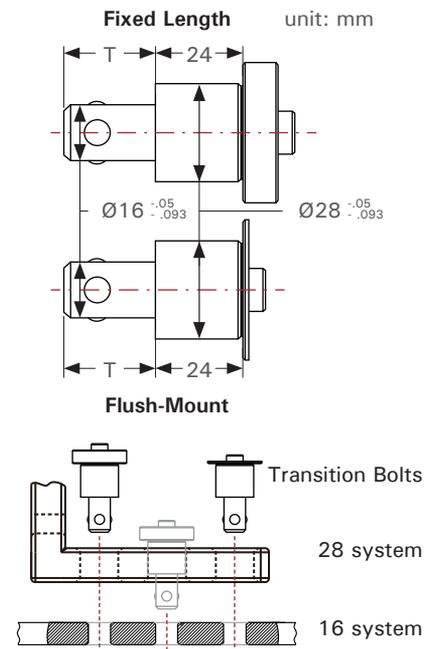
Mount 28 mm accessories to the 16 mm BuildPro® tabletop holes using these conversion bolts. Utilize 28 mm accessories as needed to hold, support, and locate heavy or large workpieces.



**Fixed Length**  
TMR65010  
Hex Wrench: 6 mm

**Flush-Mount**  
TMR65020  
Hex Wrench: 6 mm

Part No.	Type	Description	T (mm)	Weight (kg)
TMR65010	Fixed	For connecting an accessory to the tabletop, 41.5 mm capacity.	27	0.20
TMR65012		For connecting 2 accessories together, 37.5 mm capacity.	23	0.18
TMR65020	Flush	For connecting an accessory to the tabletop, 41.5 mm capacity.	27	0.16
TMR65022		For connecting 2 accessories together, 37.5 mm capacity.	23	0.14



NEW ITEM



The NEW BuildPro® Tool Cart will help you inventory and organize your BuildPro Clamps and Components, and keep them within arm's reach for faster fixture setup, and tear down.

Dedicated placement for each clamp and component makes the cart easy to setup and maintain. Smart design features allow for quick, convenient "park and pickup" of the Clamps and Components.

Use the Cart to hold any of the BuildPro Fixturing Kits, Part Nos. TMK610 – TMK650. The Cart is constructed from 50 mm x 25 mm tubing with a rust resistant powder coated black finish.

Two fixed casters and two swiveling casters with foot pedal safety lock provide easy maneuverability.

Part No.	Dimension W x D x H (mm)	Capacity (kg)	Weight (kg)
TMC8080	800 x 500 x 1,100	100	36

"FULLY OPEN" DESIGN FOR VISIBILITY AND QUICK ACCESS.

Safety pegs have rounded ends, and keep Straight Edge Stops ready to grab and use.

"Bridge" channel is the ideal width to hold Ball Lock Bolts, an essential component in fixturing.

Two fixed casters and two swiveling casters with foot pedal safety lock provide easy maneuverability.



Dedicated placement for each clamp and component.



Rear Slotted Cross Bar on back holds clamps and pliers.

Magnetic bar steadies Right Angle Brackets.

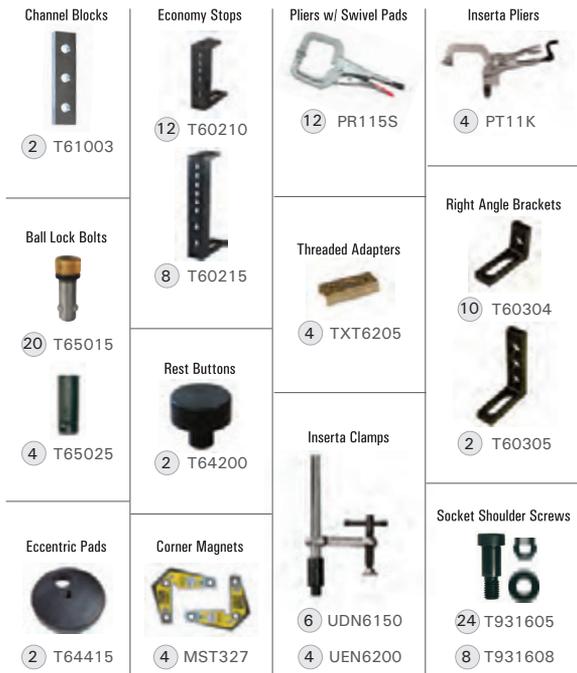
The bottom shelf holds bulky items such as HD Riser Blocks. The 30 mm lip around the bottom shelf prevents items from falling while moving.

(Fixturing Kit sold separately.)



### 128 - PIECE SQUARE TUBE KIT

Part No. TMK635 | Weight: 64 KG



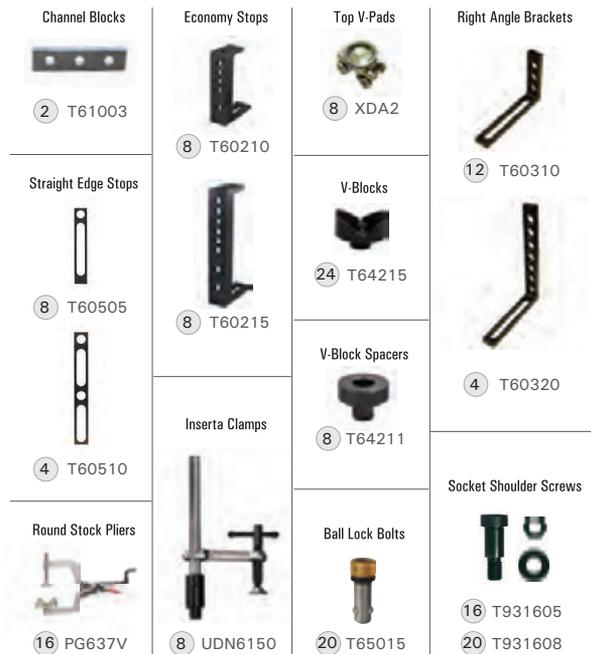
### 128 - PIECE KIT

Qty.	Description
2	Channel Blocks ( T61003 )
24	Ball Lock Bolts ( 20 x T65015, 4 x T65025 )
2	Eccentric Pads ( T64415 )
20	Economy Stops ( 12 x T60210, 8 x T60215 )
2	Rest Buttons ( T64200 )
4	Corner Magnets ( MST327 )
12	Pliers 280 mm w/ Swivel Pads ( PR115S )
4	Threaded Adapters ( TXT6205 )
10	Inserta Clamps ( 6 x UDN6150, 4 x UEN6200 )
4	Inserta Pliers ( PT11K )
12	Right Angle Brackets ( 10 x T60304, 2 x T60305 )
32	Socket Shoulder Screws ( 24 x T931605, 8 x T931608 )

**BASIC FRAMING KIT**

### 166 - PIECE ROUND TUBE KIT

Part No. TMK637 | Weight: 57.5 KG



### 166 - PIECE KIT

Qty.	Description
2	Channel Blocks ( T61003 )
12	Straight Edge Stops ( 8 x T60505, 4 x T60510 )
16	Round Stock Pliers ( PG637V )
16	Economy Stops ( 8 x T60210, T60215 )
8	Inserta Clamps ( UDN6150 )
8	Top V-Pads ( XDA2 )
24	V-Blocks ( T64215 )
8	V-Block Spacers ( T64211 )
20	Ball Lock Bolts, Fixed ( T65015 )
16	Right Angle Brackets ( 12 x T60310, 4 x T60320 )
36	Socket Shoulder Screws ( 16 x T931605, 20 x T931608 )

**10 - PIECE KIT**

Qty.	Description
2	Riser Blocks ( T60115 )
8	Socket Shoulder Screws ( T932610 )



**10 - PIECE KIT**

Part No. TMK605 | Weight: 4 KG

Riser Blocks



2 T60115

Socket Shoulder Screws



8 T932610

**38 - PIECE KIT**

Qty.	Description
12	Ball Lock Bolts ( 4 x T65010, 8 x T65015 )
4	Magnetic Rest Buttons ( T50737 )
4	Inserta Clamps ( UDN6150 )
4	Stops ( T64205 )
2	Right Angle Brackets ( T60305 )
2	Threaded Adapters ( TXT6204, TXT6205 )
10	Straight Edge Stops ( 6 x T60505, 4 x T60510 )

**38 - PIECE KIT**

Part No. TMK610 | Weight: 8 KG

Ball Lock Bolts



4 T65010  
8 T65015

Inserta Clamps



4 UDN6150

Right Angle Brackets



2 T60305

Straight Edge Stops



6 T60505  
4 T60510

Magnetic Rest Buttons



4 T50737

Stops



4 T64205

Threaded Adapters



1 TXT6204  
1 TXT6205

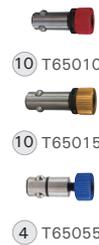
**80 - PIECE KIT**

Qty.	Description
20	Ball Lock Bolts, Fixed ( 10 x T65010, T65015 )
4	Ball Lock Bolts, Adjustable ( T65055 )
4	V-Blocks ( 2 x T64210, T64215 )
4	Stops ( T64205 )
8	Inserta Clamps ( 4 x UDN6150, 2 x UEN6200, UERN6200 )
12	Straight Edge Stops ( 4 x T60505, T60510, T60517 )
4	Threaded Adapters ( 2 x TXT6204, TXT6205 )
4	Top V-Pads ( 2 x XDA2, XFA2 )
4	Eccentric Pads ( 2 x T64410, T64415 )
12	Right Angle Brackets ( 4 x T60304, T60305, T60310 )
4	Magnetic Rest Button ( T50737 )

**80 - PIECE KIT**

Part No. TMK620 | Weight: 19 KG

Ball Lock Bolts



10 T65010  
10 T65015  
4 T65055

Inserta Clamps



4 UDN6150  
2 UEN6200

Threaded Adapters



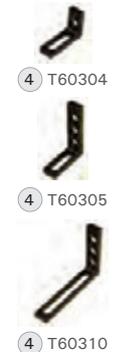
2 TXT6204  
2 TXT6205

Top V-Pads



2 XDA2  
2 XFA2

Right Angle Brackets



4 T60304  
4 T60305  
4 T60310

V-Blocks



2 T64210  
2 T64215



2 UERN6200

Eccentric Pads



2 T64410  
2 T64415

Magnetic Rest Buttons



4 T50737

Stops



4 T64205

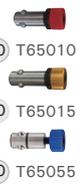
Straight Edge Stops



4 T60505  
4 T60510  
4 T60517

**120 - PIECE KIT**

Part No. TMK630 | Weight: 35.5 KG

<p><b>Ball Lock Bolts</b></p>  <p>10 T65010 20 T65015 10 T65055</p>	<p><b>V-Blocks</b></p>  <p>4 T64210 4 T64215</p>	<p><b>Right Angle Brackets</b></p>  <p>4 T60304 4 T60305 4 T60310 2 T60320 2 T60330</p>	<p><b>Inserta Pliers</b></p>  <p>2 PT09K 2 PT11K</p>
<p><b>Mag. Rest Buttons</b></p>  <p>4 T50737</p>	<p><b>Inserta Clamps</b></p>  <p>4 UDN6150 4 UEN6200</p>	<p><b>MagSpring Clamps</b></p>  <p>2 UDV45M</p>	<p><b>Threaded Adapters</b></p>  <p>2 TXT6204 2 TXT6205</p>
<p><b>Stops</b></p>  <p>4 T64205</p>	<p><b>Economy Stops</b></p>  <p>2 T60205 2 T60210</p>	<p><b>Eccentric Pads</b></p>  <p>2 T64410 2 T64415</p>	<p><b>Top V-Pads</b></p>  <p>2 XDA2 2 XFA2</p>
<p><b>Straight Edge Stops</b></p>  <p>4 T60505 4 T60510 4 T60517</p>	<p><b>Magnetic V-Pads</b></p>  <p>2 XDV4 2 XFV4</p>		

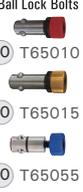
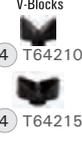
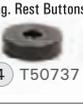
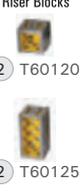
**120 - PIECE KIT**

Qty.	Description
30	Ball Lock Bolts, Fixed ( 10 x T65010, 20 x T65015 )
10	Ball Lock Bolts, Adjustable ( T65055 )
4	Magnetic Rest Buttons ( 4 x T50737 )
4	Stops ( 4 x T64205 )
12	Straight Edge Stops ( 4 x T60505, T60510, T60517 )
8	V-Blocks ( 4 x T64210, T64215 )
10	Inserta Clamps ( 4 x UDN6150, UEN6200, 2 x UERN6200 )
4	Economy Stops ( 2 x T60205, T60210 )
16	Right Angle Brackets ( 4 x T60304, T60305, T60310, 2 x T60320, T60330 )
4	Eccentric Pads ( 2 x T64410, T64415 )
4	Inserta Pliers ( 2 x PT09K, PT11K )
2	MagSpring Clamps ( 2 x UDV45M )
4	Threaded Adapters ( 2 x TXT6204, TXT6205 )
4	Top V-Pads ( 2 x XDA2, XFA2 )
4	Magnetic V-Pads ( 2 x XDV4, XFV4 )



**146 - PIECE KIT**

Part No. TMK640 | Weight: 66 KG

<p><b>Ball Lock Bolts</b></p>  <p>10 T65010 20 T65015 10 T65055</p>	<p><b>Straight Edge Stops</b></p>  <p>4 T60505 4 T60510 4 T60517</p>	<p><b>V-Blocks</b></p>  <p>4 T64210 4 T64215</p>	<p><b>Right Angle Brackets</b></p>  <p>4 T60304 4 T60305 4 T60310 2 T60320 2 T60330</p>
<p><b>Eccentric Pads</b></p>  <p>2 T64410 2 T64415</p>	<p><b>Inserta Pliers</b></p>  <p>2 PT14K</p>	<p><b>Top V-Pads</b></p>  <p>4 XDA2 4 XFA2</p>	
<p><b>Mag. Rest Buttons</b></p>  <p>4 T50737</p>	<p><b>MagSpring Clamps</b></p>  <p>2 UDV45</p>	<p><b>Magnetic V-Pads</b></p>  <p>2 XDV4 2 XFV4</p>	
<p><b>Connectors</b></p>  <p>2 T54605</p>	<p><b>Round Stock Pliers</b></p>  <p>2 PG637V</p>	<p><b>Inserta Clamps</b></p>  <p>8 UDN6150 8 UEN6200</p>	<p><b>Economy Stops</b></p>  <p>2 T60205 2 T60210</p>
<p><b>Riser Blocks</b></p>  <p>2 T60120 2 T60125</p>	<p><b>Threaded Adapters</b></p>  <p>4 TXT6204 4 TXT6205</p>	<p><b>Stops</b></p>  <p>4 T64205</p>	
	<p><b>Magnetic Rests</b></p>  <p>2 T65410</p>		

**146 - PIECE KIT**

Qty.	Description
30	Ball Lock Bolts, Fixed ( 10 x T65010, 20 x T65015 )
10	Ball Lock Bolts, Adjustable ( T65055 )
4	Eccentric Pads ( 2 x T64410, T64415 )
4	Magnetic Rest Button ( T50737 )
2	Connectors ( T54605 )
4	Riser Blocks ( 2 x T60120, T60125 )
12	Straight Edge Stops ( 4 x T60505, T60510, T60517 )
2	Inserta Pliers ( PT14K )
2	MagSpring Clamps ( UDV45M )
2	Round Stock Pliers ( PG637V )
8	Threaded Adapters ( 4 x TXT6204, TXT6205 )
2	Magnetic Rests ( T65410 )
8	V-Blocks ( 4 x T64210, T64215 )
8	Top V-Pads ( 4 x XDA2, XFA2 )
4	Magnetic V-Pads ( 2 x XDV4, XFV4 )
18	Inserta Clamps ( 8 x UDN6150, UEN6200, 2 x UERN6200 )
4	Stops ( T64205 )
16	Right Angle Brackets ( 4 x T60304, T60305, T60310, 2 x T60320, T60330 )
6	Economy Stops ( 2 x T60205, T60210, T60215 )

**172 - PIECE KIT**

Qty.	Description
40	Ball Lock Bolts, Fixed ( 20 x T65010, T65015 )
10	Ball Lock Bolts, Adjustable ( T65055 )
8	Threaded Adapters ( 4 x TXT6204, TXT6205 )
4	Stops ( T64205 )
8	V-Blocks ( 4 x T64210, T64215 )
4	Magnetic V-Pads ( 2 x XDV4, XFV4 )
6	Riser Blocks ( 2 x T60120, T60125, T60130 )
12	Straight Edge Stops ( 4 x T60505, T60510, T60517 )
4	MagSpring Clamps ( 2 x UDV45M, UDV65M )
4	Eccentric Pads ( 2 x T64410, T64415 )
2	Connectors ( T54605 )
4	Magnetic Rests ( T65410 )
4	Magnetic Rest Buttons ( T50737 )
20	Inserta Clamps ( 8 x UDN6150, UEN6200, 4 x UERN6200 )
8	Economy Stops ( 2 x T60205, T60210, 4 x T60215 )
16	Right Angle Brackets ( 4 x T60304, T60305, T60310, 2 x T60320, T60330 )
8	Inserta Pliers ( 4 x PT11K, PT14K )
2	Round Stock Pliers ( PG637V )
8	Top V-Pads ( 4 x XDA2, XFA2 )

**172 - PIECE KIT**

Part No. TMK650 | Weight: 93 KG

<p><b>Ball Lock Bolts</b></p>  <p>20 T65010</p>  <p>20 T65015</p>  <p>10 T65055</p>	<p><b>Straight Edge Stops</b></p>  <p>4 T60505</p>  <p>4 T60510</p>  <p>4 T60517</p>	<p><b>Mag. Rest Buttons</b></p>  <p>4 T50737</p>	<p><b>Right Angle Brackets</b></p>  <p>4 T60304</p>  <p>4 T60305</p>  <p>4 T60310</p>  <p>2 T60320</p>  <p>2 T60330</p>
<p><b>Threaded Adapters</b></p>  <p>4 TXT6204</p> <p>4 TXT6205</p>	<p><b>MagSpring Clamps</b></p>  <p>2 UDV45M</p> <p>2 UDV65</p>	<p><b>Inserta Clamps</b></p>  <p>8 UDN6150</p> <p>8 UEN6200</p>  <p>4 UERN6200</p>	<p><b>Inserta Pliers</b></p>  <p>4 PT11K</p> <p>4 PT14K</p>
<p><b>Stops</b></p>  <p>4 T64205</p>	<p><b>Eccentric Pads</b></p>  <p>2 T64410</p>  <p>2 T64415</p>	<p><b>Economy Stops</b></p>  <p>2 T60205</p>  <p>2 T60210</p>  <p>4 T60215</p>	<p><b>Round Stock Pliers</b></p>  <p>2 PG637V</p>
<p><b>V-Blocks</b></p>  <p>4 T64210</p>  <p>4 T64215</p>	<p><b>Connectors</b></p>  <p>2 T54605</p>	<p><b>Magnetic Rests</b></p>  <p>4 T65410</p>	<p><b>Top V-Pads</b></p>  <p>4 XDA2</p> <p>4 XFA2</p>
<p><b>Magnetic V-Pads</b></p>  <p>2 XDV4</p> <p>2 XFV4</p>	<p><b>Riser Blocks</b></p>  <p>2 T60120</p>  <p>2 T60125</p>  <p>2 T60130</p>		

**SUGGESTED PARTS LIST:**

- Inserta Clamps
- Inserta Pliers
- Econo Stop & Clamping Squares
- Right Angle Brackets
- Rest Buttons
- Channel Blocks
- Ball Lock Bolts
- Socket Shoulder Screws
- Threaded Adapters

*Strong Hand Tools Products:*

- ◇ *Swivel Tip Pliers*
- ◇ *Corner Magnets*
- ◇ *Adjust-O Magnets*

Find the fixturing video on:  
[youtu.be/aD6DYVINAv4](https://youtu.be/aD6DYVINAv4)



**EQUIPMENT RACK**

**SUGGESTED PARTS LIST:**

- Universal Flange & Pipe Clamping Plate with Inserta Pliers
- Sliding Channel Clamp
- Chain Pliers with Table Mounting Bases
- Malleable Cast Iron Clamping Squares
- Right Angle Brackets
- Ball Lock Bolts
- Straight Edge Stops
- Heavy Duty V-Blocks
- Adjustable Rests
- Fixed Rests
- T-Slot Adapter

Find the fixturing video on:  
[youtu.be/dww1Xj1KfHc](https://youtu.be/dww1Xj1KfHc)



**UNIVERSAL FLANGE AND PIPE FIXTURE HOLDS STANDARD ASME / ANSI / DIN FLANGES**

**STAIR RAIL**



**SUGGESTED PARTS LIST:**

- Inserta Pliers
- Straight Edge Stops
- V-Blocks
- Ball Lock Bolts

Find the fixturing video on:  
[youtu.be/Yxr2Y10EO\\_c](https://youtu.be/Yxr2Y10EO_c)



**OVERSIZED SQUARE TUBE FRAME ON FOUR JOINED TABLES**



**SUGGESTED PARTS LIST:**

- Inserta Clamps
- Straight Edge Stops
- Riser Blocks

*Strong Hand Tools Products:*

- ◇ *Adjust-O Magnets*

**SUGGESTED PARTS LIST:**

- Round Stock Pliers
- Inserta Pliers
- Toggle Clamps
- Riser Blocks
- Econo Stop & Clamping Squares
- Straight Edge Stops
- Ball Lock Bolts

**CART BASE**



**SUGGESTED PARTS LIST:**

- Inserta Pliers
- Toggle Clamps
- Inserta Clamps
- Riser Blocks
- Right Angle Brackets
- Straight Edge Stops
- Stops
- Ball Lock Bolts
- Rest Buttons

**TABLE BASE**



**MATERIAL HANDLER**



**SUGGESTED PARTS LIST:**

- Right Angle Brackets
- Ball Lock Bolts
- V-Blocks

*Strong Hand Tools Products:*

- ◇ *Swivel Tip Pliers*
- ◇ *Pipe Pliers*
- ◇ *Mini Magnets*

**AGRICULTURAL EQUIPMENT**



**SUGGESTED PARTS LIST:**

- Inserta Clamps
- Right Angle Brackets
- Ball Lock Bolts
- Top V-Pads
- Straight Edge Stops

*Strong Hand Tools Products:*

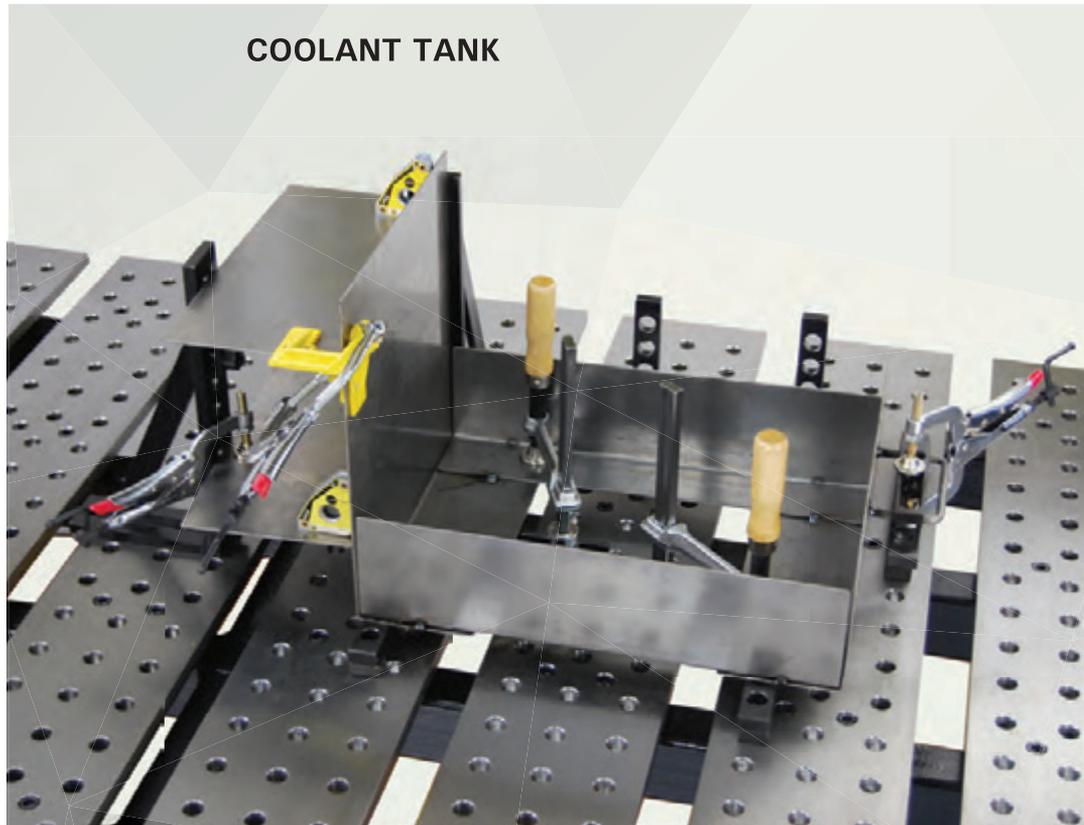
- ◇ *Multi-Purpose Pliers*

**SUGGESTED PARTS LIST:**

- Inserta Clamps
- Right Angle Brackets
- Ball Lock Bolts
- Magnetic Plugs
- Straight Edge Stops

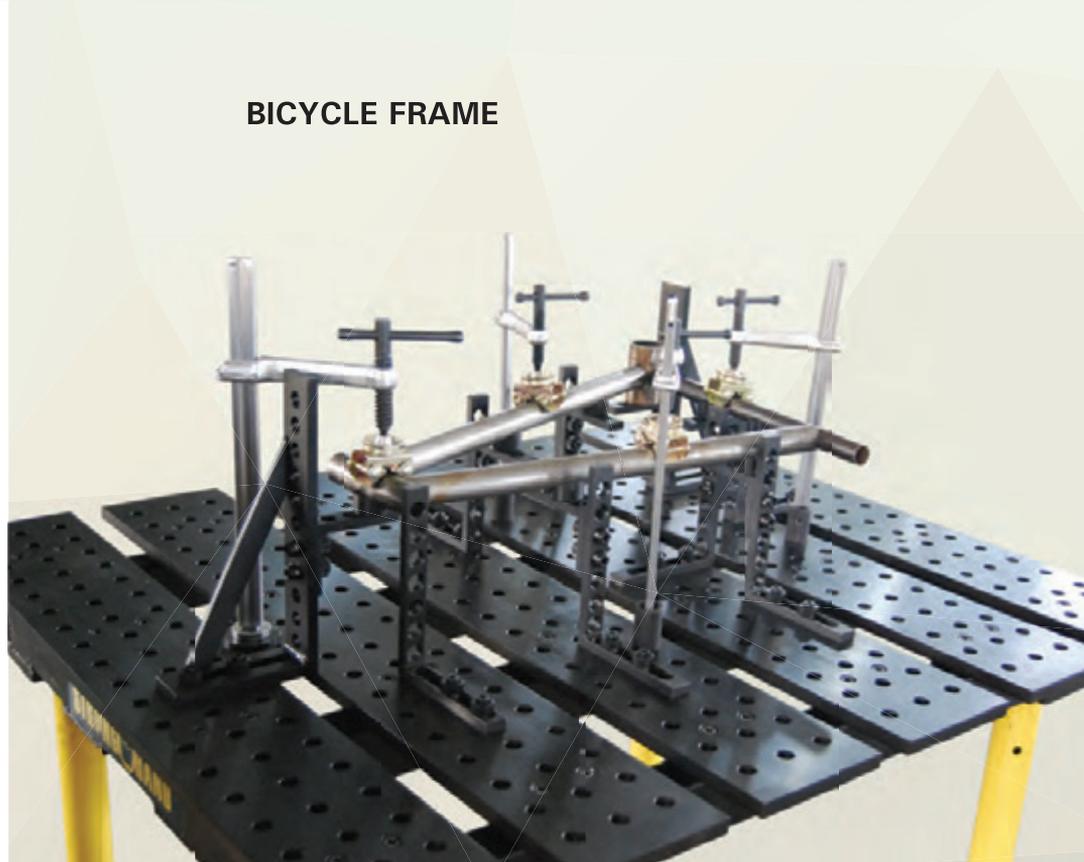
*Strong Hand Tools Products:*

- ◇ *Joint Master*
- ◇ *Multi-Purpose Pliers*
- ◇ *Mini Magnets*



**SUGGESTED PARTS LIST:**

- Sliding Channel Clamps
- Inserta Clamps
- Right Angle Brackets
- Ball Lock Bolts
- V-Blocks
- Top V-Pads



**GO-KART FRAME**



**SUGGESTED PARTS LIST:**

- Inserta Pliers
- Inserta Clamps
- Right Angle Brackets
- Ball Lock Bolts
- Econo Stop & Clamping Squares
- V-Blocks
- Top V-Pads
- Straight Edge Stops

*Strong Hand Tools Products:*

- ◇ *Multi-Purpose Pliers*

Find the fixturing video on:  
[youtu.be/ODMtHWpbrSQ](https://youtu.be/ODMtHWpbrSQ)



**NOMAD™ ECONOMY WELDING TABLE - TS SERIES**

*Very Affordable. Fully Adjustable. Easily Movable.*



**HOT TIPS:** We recommend use of the NOMAD™ Economy Welding Table in combination with use of the BuildPro® Table:

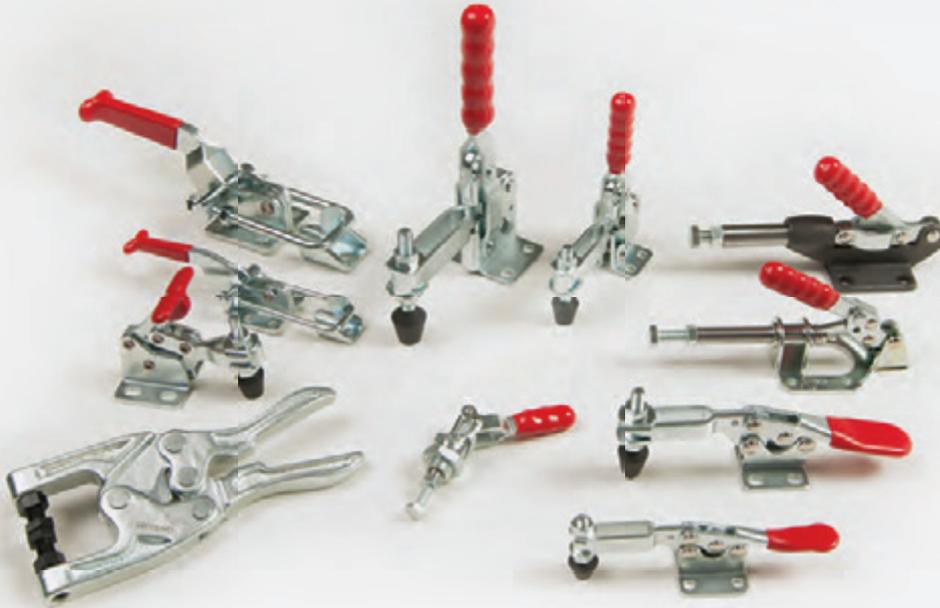
Use the space-saving NOMAD™ Table to tack weld smaller parts that will become part of a larger substructure. Use the NOMAD™ for small, short-run prototypes, reserving the BuildPro® Table for larger, more complex projects.

Use the NOMAD™ as a prep table for those parts that need additional finishing processes before being added to the larger substructure on the BuildPro®. Use the slots in the tabletop to hang the NOMAD™ on workshop hooks for completely out-of-the-way storage.



## TOGGLE CLAMPS

Ideal time-saving jig and fixture clamps.  
[www.goodhandinc.com](http://www.goodhandinc.com)



### VERTICAL HANDLE

*Hold Down Action*

### PUSH/PULL

*Straight Line Action*

### SIDE MOUNT

### F-TYPE

*Pull Down Action*

### YOKE ASSEMBLIES

### HORIZONTAL HANDLE

*Hold Down Action*

### LATCH TYPE

*Pull Action*

### TOGGLE PLIERS

*Squeeze Action*

### PNEUMATIC POWER

### HEAVY DUTY WELDABLE

*Hold Down Action*



## COMPONENTS

Standard Machine Parts & Tooling Components.  
[www.valtrainc.com](http://www.valtrainc.com)

BEDDING SUPPORTS

FORGED ADJUSTA-CLAMPS

CENTER CAM CLAMPS

HANDWHEELS

CAM ACTION CLAMPS

ADJUSTABLE HANDLES

ROTARY T-SLOT NUTS

CAP SCREW HOOK CLAMPS

HANDKNOBS

LIFTING EYEBOLTS



LEVELING PADS

PINS & LINERS

PLAIN EYEBOLTS

HEAVY DUTY FIXED GLIDES

ROTARY T-SLOT BOLTS

SPRING STOPS

SPEED BALL HANDLES

CRANK HANDLES

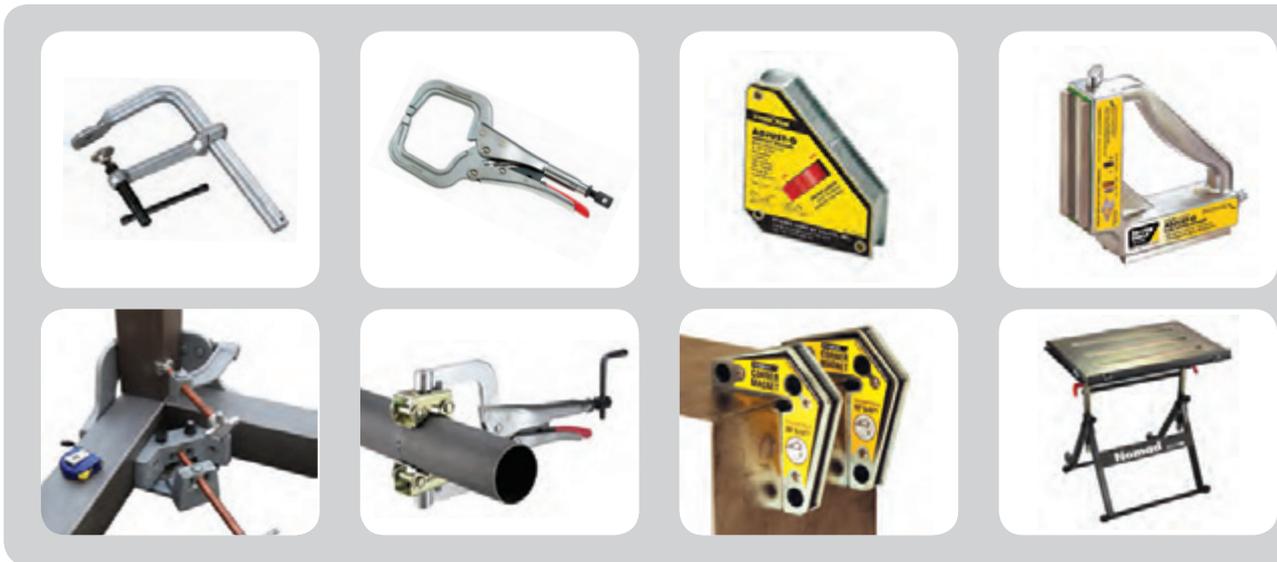
T-SLOT BOLTS

T-STRAP BOLTS



## STRONG HAND TOOLS®

Welding Clamps · Magnets · Pliers · Vises · Economy Welding Tables



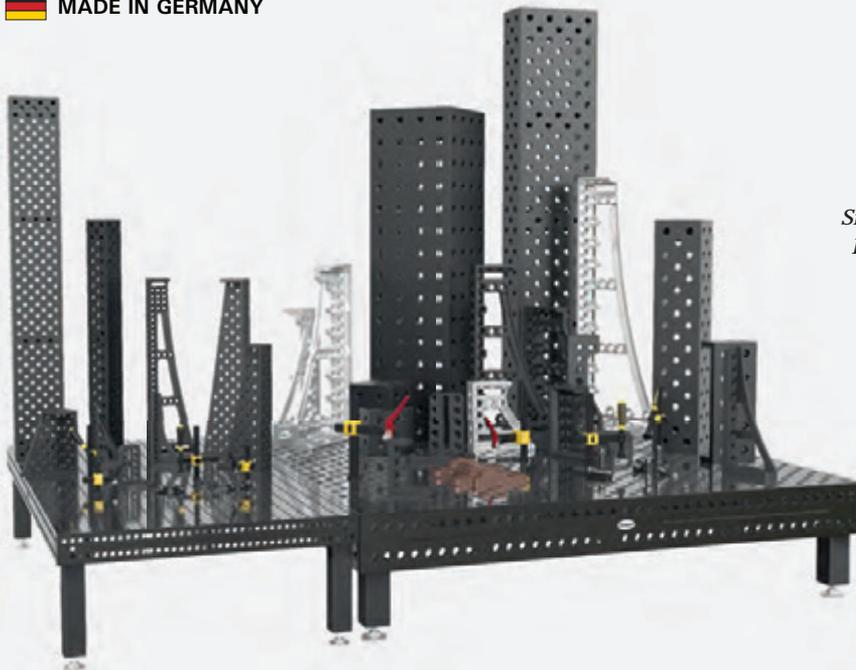
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Multi-function, time saving Strong Hand Tools® Clamps, Magnets, and Pliers are Quick Acting, so you save time and money by completing work setups faster.



 **MADE IN GERMANY**

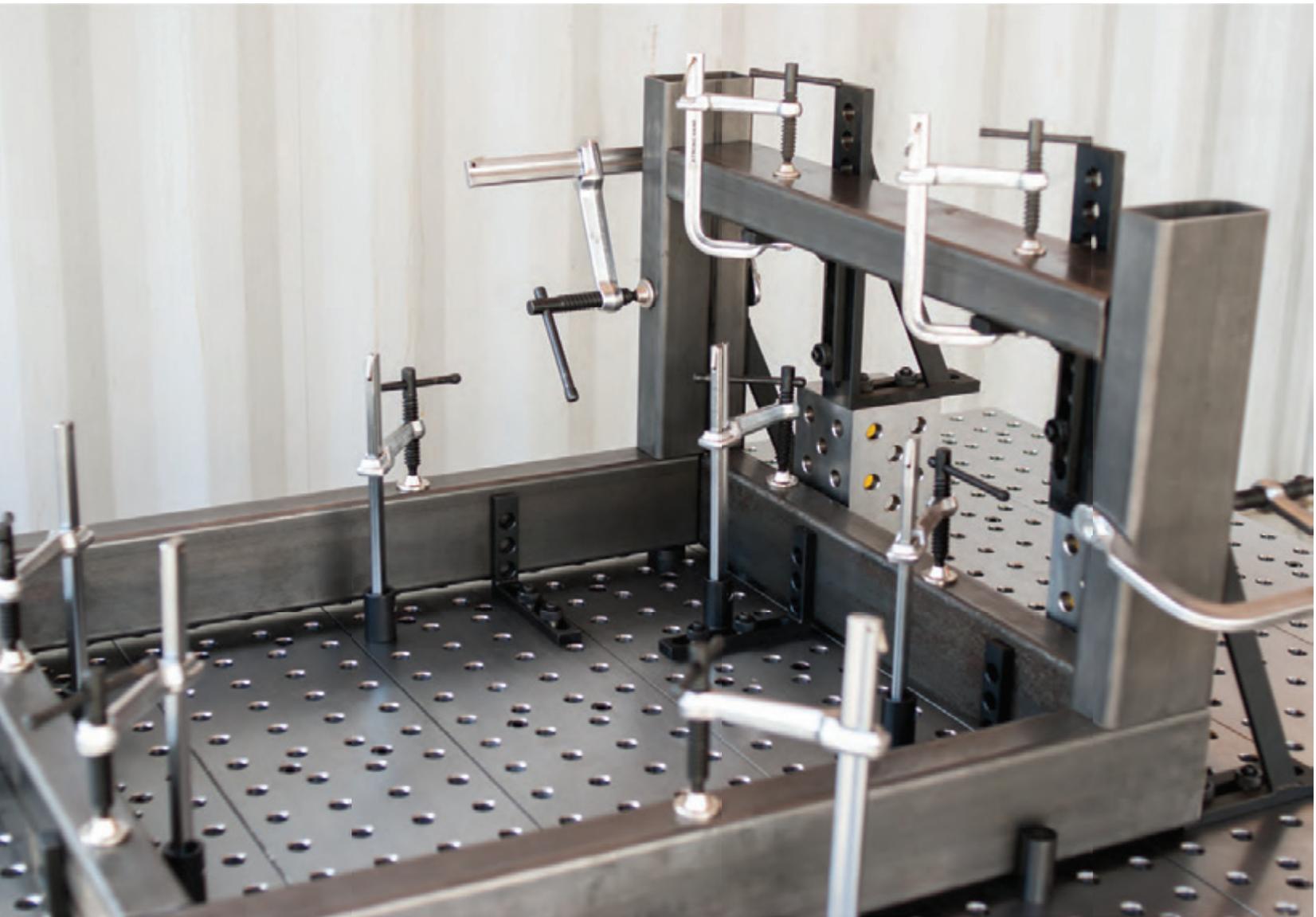
## SIEGMUND HEAVY DUTY WELDING TABLES AND CLAMPING SYSTEMS.



### NEW PROFESSIONAL EXTREME 750

*Siegmund Welding Tables feature a ONE PIECE, FIVE-FACE design with 25 mm thick reinforced steel plate for an extremely rigid and flat work surface with a load capacity of up to 10 tons.*

Constructed from through hardened steel, the Professional Extreme 750 Tables receive a Plasma Nitride Treatment, resulting in a double hardened table that will last a lifetime.



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